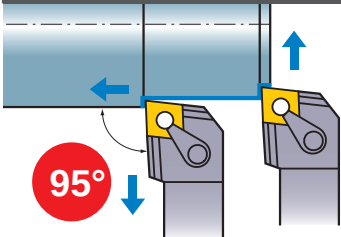
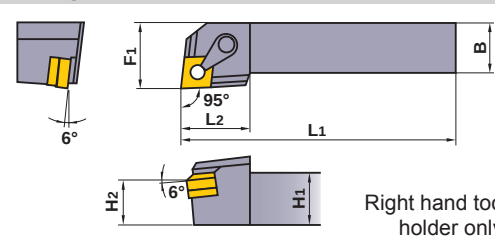
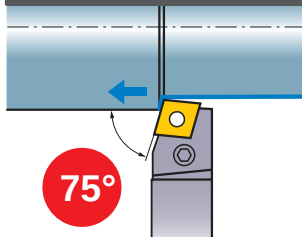
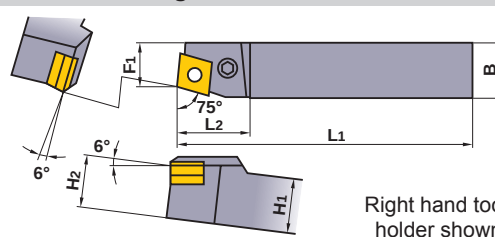


MCLN		External turning, <i>DOUBLE CLAMP</i> type Facing For heavy cutting								Medium MH		Medium Standard		Medium MS		Medium to Rough RP	
										 (19)		 (19)		 (19)		 (19)	
										Heavy		Heavy		Heavy		M Class	
										 (19)		 (19)		 (19)		 (19)	
Order Number		Stock	Insert Number		Dimensions (mm)									 *			
		R			H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Bridge	Clamp Screw	Wrench		
MCLNR3232P19		●	CNMG CNMM CNMA	1906	32	32	170	36	32	40	MSCN63	MP6	CKW6	LS25	HKY40R		
4040R19		●		1906	40	40	200	36	40	50	MSCN63	MP6	CKW6	LS25	HKY40R		

★ Clamp Torque (N • m) : LS25=8.2

EXTERNAL TURNING

PCBN		External turning										LL type		Finish	Light	Medium	Medium
												 (12)	 (12)	 (12)	 (12)		
												Medium	Medium to Rough	Stainless			
												Standard	RP	MS			
		Right hand tool holder shown.										 (12)	 (12)	 (12)			
Order Number	Stock	Insert Number		Dimensions (mm)													
	R			L	H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Lever	Clamp Screw	Wrench		
PCBNR/L2020K12	● ●	CNMA CNMG CNMM CNGG	1204	20	20	125	28	20	17	LLSCN42	LLP14	LLCL14	LLCS108	HKY30R			
2525M12	● ●		1204	25	25	150	25	25	22	LLSCN42	LLP14	LLCL14	LLCS108	HKY30R			

★ Clamp Torque (N • m) : LLCS108=3.3

MCLN type inserts > A094—A097
PCBN type inserts > A092—A097
CBN & PCD inserts > B022, B023, B048

RECOMMENDED CUTTING CONDITIONS > A070
SPARE PARTS > M001
TECHNICAL DATA > N001