

EXTERNAL TURNING TOOLS

DN INSERTS TOOL HOLDERS

EXTERNAL TURNING

PDJN		External turning, Copying										LL type		Finish		Light		Medium		Medium	
 93°		 6°										 93°		FH		LP		MP		MK	
												(15)		(15)		(15)		(15)			
												Medium to Rough		Stainless		G Class		CBN			
												RP		MS		R/L					
												(15)		(15)		(15)		(15)			
Order Number		Stock		Insert Number		Dimensions (mm)						*2						*1			
		R L				H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Lever	Clamp Screw	Wrench					
PDJNR/L2020K15		●	●	DNMA	1504	20	20	125	35	20	25	LLSDN43	LLP14	LLCL24	LLCS108	HKY30R					
2525M15		●	●	DNMG	1504	25	25	150	35	25	32	LLSDN43	LLP14	LLCL24	LLCS108	HKY30R					
3225P15		●	●	DNMM	1504	32	25	170	35	32	32	LLSDN43	LLP14	LLCL24	LLCS108	HKY30R					
				DNMX																	
				DNGA																	
				DNGG																	

*1 Clamp Torque (N • m) : LLCS108=3.3

*2 Please use shim no. LLSDN42 with 6.35mm thick inserts. When using 6.35mm thick inserts, the shim should be ordered separately.

DDJN			External turning, <i>DOUBLE CLAMP type</i> Copying								Finish		Light		Medium		Medium	
 93°			 6° 93° 6° Right hand tool holder shown.								FH	LP	MP	MK				
											(15)	(15)	(15)	(15)				
											Medium to Rough	Stainless	G Class	CBN				
											RP	MS	R/L	(15)				
											(15)	(11,15)	(15)	(15)				
Order Number	Stock		Insert Number		Dimensions (mm)					*2					*1			
	R	L			H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw	Wrench		
DDJNR/L1616H11	●	●	DNMG	1104	16	16	100	28	16	20	LLSDN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
2020K11	●	●		1104	20	20	125	28	20	25	LLSDN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
2525M11	●	●		1104	25	25	150	28	25	32	LLSDN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
3225P11	●	●		1104	32	25	170	28	32	32	LLSDN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
2020K15	●	●	DNMA DNMG DNMM DNMX DNGA DNGG	1504	20	20	125	37	20	25	LLSDN43	LLP24	DCK2613	DCS1	DC0621T	TKY20F		
2020K15-T	●	●		1506	20	20	125	37	20	25	LLSDN42	LLP24	DCK2613	DCS1	DC0621T	TKY20F		
2525M15	●	●		1504	25	25	150	37	25	32	LLSDN43	LLP24	DCK2613	DCS1	DC0621T	TKY20F		
2525M15-T	●	●		1506	25	25	150	37	25	32	LLSDN42	LLP24	DCK2613	DCS1	DC0621T	TKY20F		
3225P15	●	●		1504	32	25	170	37	32	32	LLSDN43	LLP24	DCK2613	DCS1	DC0621T	TKY20F		
3225P15-T	●	●		1506	32	25	170	37	32	32	LLSDN42	LLP24	DCK2613	DCS1	DC0621T	TKY20F		

*1 Clamp Torque (N • m) : DC0520T=3.5, DC0621T=5.0

*2 Please use shim no. LLSDN42 with 6.35mm thick inserts. When using 6.35mm thick inserts, the shim should be ordered separately.

(Note) Insert photo, letters show chip breaker style, figures show insert dimensions.

● : Inventory maintained.

PDJN type inserts > A098—A103

DDJN type inserts > A098—A103

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CBN & PCD inserts

RECOMMENDED CUTTING CONDITIONS

> B024, B025, B048

> A070