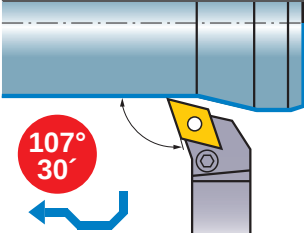
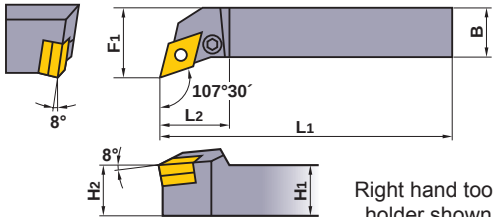


PDHN		Facing, Copying									LL type		Finish	Light	Medium	Medium
											FH		LP	MP	MK	
											(15)		(15)	(15)	(15)	
											Medium to Rough		Stainless	G Class	CBN	
											RP		MS	R/L		
											(15)		(15)	(15)	(15)	
Order Number		Stock		Insert Number		Dimensions (mm)					 *2			 *1		
		R	L			H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Lever	Clamp Screw	Wrench
PDHNR/L2020K15		●	●	DNMA	1504	20	20	125	34	20	25	LLSDN43 (LLSDN42)	LLP14	LLCL24	LLCS108	HKY30R
2525M15		●	●	DNMG	1504	25	25	150	34	25	32	LLSDN43 (LLSDN42)	LLP14	LLCL24	LLCS108	HKY30R
3225P15		●	●	DNMM	1504	32	25	170	34	32	32	LLSDN43 (LLSDN42)	LLP14	LLCL24	LLCS108	HKY30R
				DNGA												
				DNMG												

*1 Clamp Torque (N • m) : LLCS108=3.3

*2 Please use shim no. LLSDN42 with 6.35mm thick inserts. When using 6.35mm thick inserts, the shim should be ordered separately.

EXTERNAL TURNING