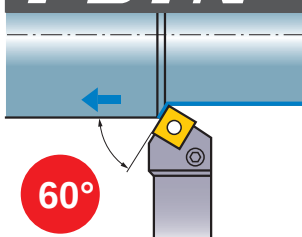
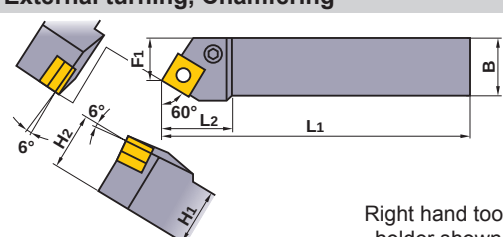
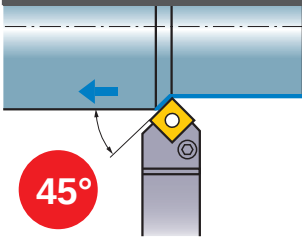
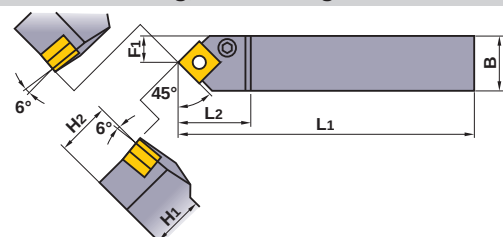


PSTN				External turning, Chamfering							LL type		Finish	Light	Medium	Medium
											Right hand tool holder shown.		FH  (09,12)	LP  (12)	MP  (12)	MK  (12)
													Medium to Rough	Stainless	G Class	CBN
													RP  (12)	MS  (09,12)	R/L  (09,12)	 (12)
Order Number		Stock		Insert Number		Dimensions (mm)									 *	
		R	L			H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Lever	Clamp Screw	Wrench
PSTNR/L1616H09		●	●	SNMA	0903	16	16	100	20	16	13	LLSSN33	LLP23	LLCL13	LLCS106	HKY25R
2020K12		●	★	SNMG	1204	20	20	125	25	20	17	LLSSN42	LLP14	LLCL14	LLCS108	HKY30R
2525M12		●	●	SNMM	1204	25	25	150	25	25	22	LLSSN42	LLP14	LLCL14	LLCS108	HKY30R
				SNGA												
				SNGG												

★ Clamp Torque (N • m) : LLCS106=2.2, LLCS108=3.3

PSDN		External turning, Chamfering LL type								Finish		Light	Medium	Medium			
										FH	LP	MP	MK				
																	
										(09,12)		(12)		(12)		(12)	
										Medium to Rough	Stainless	G Class	CBN				
										RP	MS	R/L					
																	
										(12)		(09,12)		(09,12)			
Order Number	Stock	Insert Number	Dimensions (mm)														
			H1	B	L1	L2	H2	F1	Shim	Shim Pin	Lever Spring	Clamp Lever	Clamp Screw	Wrench			
PSDNN1212F09	●	SNMA SNMG SNMM SNGA SNGG	0903	12	12	80	20	12	6.0	—	—	HLS2	LLCL13S	LLCS105	HKY20R		
1616H09	●		0903	16	16	100	22	16	8.0	LLSSN33	LLP23	—	LLCL13	LLCS106	HKY25R		
2020K12	●		1204	20	20	125	28	20	10.0	LLSSN42	LLP14	—	LLCL14	LLCS108	HKY30R		
2525M12	●		1204	25	25	150	28	25	12.5	LLSSN42	LLP14	—	LLCL14	LLCS108	HKY30R		
3225P12	●		1204	32	25	170	28	32	12.5	LLSSN42	LLP14	—	LLCL14	LLCS108	HKY30R		

★ Clamp Torque (N • m) : LLCS105=1.5, LLCS106=2.2, LLCS108=3.3

PSTN type inserts > A105—A109
 PSDN type inserts > A105—A109
 CBN & PCD inserts > B027, B049

RECOMMENDED CUTTING CONDITIONS > A070
 SPARE PARTS > M001
 TECHNICAL DATA > N001