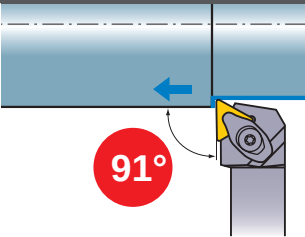
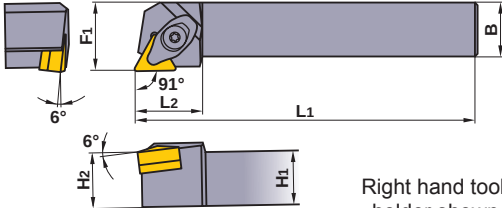
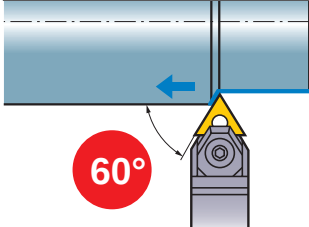
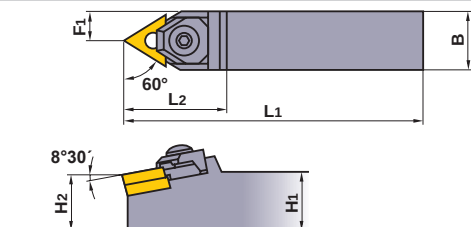


DTGN			External turning <i>DOUBLE CLAMP type</i>								Finish		Light	Medium	Medium	
											FH  (16)	LP  (16)	MP  (16)	MK  (16)		
											Medium to Rough RP  (16)	Stainless MS  (16)	G Class R/L  (16)	CBN  (16)		
											Right hand tool holder shown.					
Order Number	Stock		Insert Number	Dimensions (mm)												
	R	L		H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw	Wrench	
DTGNR/L1616H16	●	●	TNMA TNMG TNMM TNGA TNGG	1604	16	16	100	25	16	20	LLSTN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F
1616H16-T	●	●		1603	16	16	100	25	16	20	LLSTN33	LLP23	DCK2211	DCS2	DC0520T	TKY15F
2020K16	●	●		1604	20	20	125	25	20	25	LLSTN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F
2020K16-T	●	●		1603	20	20	125	25	20	25	LLSTN33	LLP23	DCK2211	DCS2	DC0520T	TKY15F
2525M16	●	●		1604	25	25	150	25	25	32	LLSTN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F
2525M16-T	●	●		1603	25	25	150	25	25	32	LLSTN33	LLP23	DCK2211	DCS2	DC0520T	TKY15F

★1 Clamp Torque (N • m) : DC0520T=3.5

★2 Please use shim no. LLSTN33 with 3.18mm thick inserts. When using 3.18mm thick inserts, the shim should be ordered separately.

MTEN		External turning, Chamfering										WP type		Finish		Light		Medium		Medium	
												FH		LP		MP		MK			
																					
												(16)		(16)		(16,22)		(16)			
												Medium to Rough		Stainless		G Class		CBN			
RP		MS		R/L																	
																					
(16)		(16,22)		(16,22)		(16)															
Order Number	Stock	Insert Number		Dimensions (mm)																	
				H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Bridge	Side Lock Plate	Spring	Clamp Screw	Wrench					
MTENN2020K16N	●	TNMA TNMG TNMM TNGA TNGG	1604	20	20	125	34	20	10	WPSTN33	CCP33	CCK13	CPT13	MES2	SLCS105	HKY25R HKY40R					
2525M22N	●	TNMA TNMG TNMM TNGA TNGG	2204	25	25	150	44	25	12.5	WPSTN43	CCP34	CCK14	CPT14	MES3	SLCS106	HKY30R HKY40R					

★ Clamp Torque (N • m) : SLCS105=7.0, SLCS106=7.0

DTGN type inserts > A110—A115
MTEN type inserts > A110—A115
CBN & PCD inserts > B028, B029, B049

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RECOMMENDED CUTTING CONDITIONS > A070
SPARE PARTS > M001
TECHNICAL DATA > N001