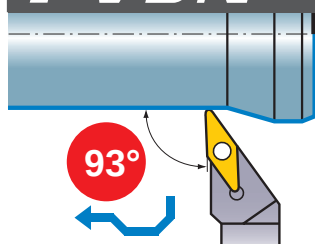


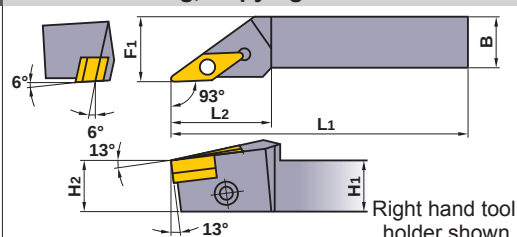
VN INSERTS TOOL HOLDERS

PVJN

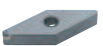


External turning, Copying

MP type



Right hand tool holder shown.

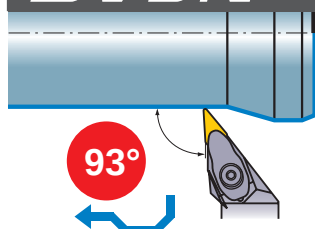
Finish	Light	Medium	Medium
FH	LP	MP	MK
			
(16)	(16)	(16)	(16)
Medium	Stainless	G Class	CBN
Standard	MS	R/L	
			
(16)	(16)	(16)	(16)

Order Number	Stock		Insert Number		Dimensions (mm)										
	R	L			H1	B	L1	L2	H2	F1	Shim	Lock Pin	Lock Screw	Stop Ring	Wrench
	PVJNR/L2020K16	●	●	VNMG	1604	20	20	125	32	20	25	PV321	P11S	HSP05008C	E03
2525M16	●	●	VNGA	1604	25	25	150	38	25	32	PV322	P11S	HSP05008C	E03	HKY25R
			VNGG	1604	25	25	150	38	25	32	PV323	P11S	HSP05008C	E03	HKY25R

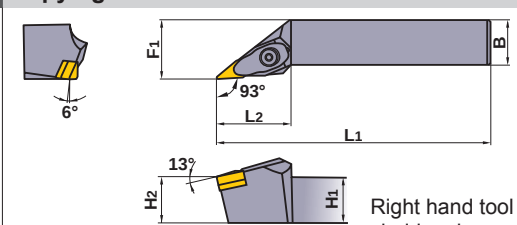
★ Clamp Torque (N • m) : HSP05008C=2.5

EXTERNAL TURNING

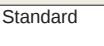
DVJN



External turning, Copying **DOUBLE CLAMP type**



Right hand tool holder shown.

Finish	Light	Medium	Medium
FH	LP	MP	MK
			
(16)	(16)	(16)	(16)
Medium	Stainless	G Class	CBN
Standard	MS	R/L	
			
(16)	(16)	(16)	(16)

Order Number	Stock		Insert Number		Dimensions (mm)						(16)		(16)		(16)		(16)	
	R	L																
			H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw	Wrench				
DVJNR/L2020K16	★	★	VNMG	1604	20	20	125	41	20	25	DCSVN32	LLP13	DCK3113	DCS2	DC0520T	TKY15F		
2525M16	★	★	VNGA	1604	25	25	150	41	25	32	DCSVN32	LLP13	DCK3113	DCS2	DC0520T	TKY15F		
			VNGG	1604	25	25	150	41	25	32	DCSVN32	LLP13	DCK3113	DCS2	DC0520T	TKY15F		

★ Clamp Torque (N • m) : DC0520T=3.5

PVJN type inserts > A116—A118
DVJN type inserts > A116—A118
CBN & PCD inserts > B030, B050

RECOMMENDED CUTTING CONDITIONS > A070
SPARE PARTS > M001
TECHNICAL DATA > N001