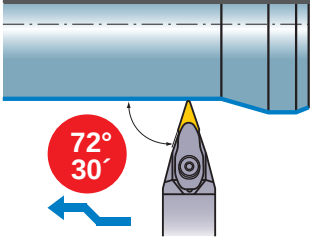
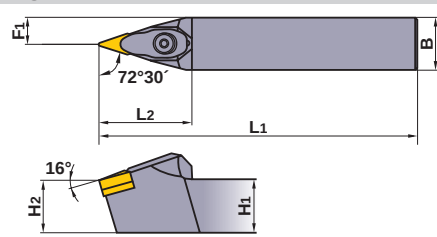
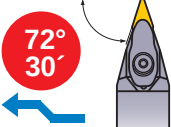


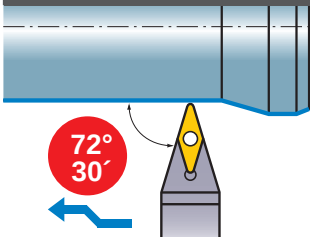
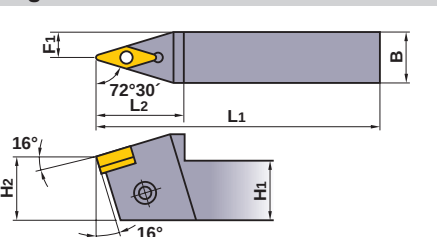
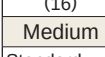
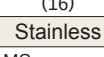
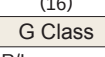
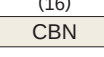
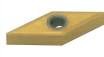
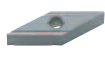
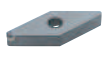
EXTERNAL TURNING TOOLS

VN⁰⁰ INSERTS
TOOL HOLDERS

EXTERNAL TURNING

DVVN				External turning, <i>DOUBLE CLAMP type</i> Copying							Finish		Light		Medium		Medium	
											FH		LP		MP		MK	
																		
											(16)		(16)		(16)		(16)	
											Medium		Stainless		G Class		CBN	
											Standard		MS		R/L			
																		
										(16)		(16)		(16)		(16)		
Order Number	Stock	Insert Number		Dimensions (mm)														
				H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw	Wrench			
DVVNN2020K16	★	VNMA	1604	20	20	125	44	20	10	DCSVN32	LLP13	DCK3113	DCS2	DC0520T	TKY15F			
2525M16	★	VNMG	1604	25	25	150	44	25	12.5	DCSVN32	LLP13	DCK3113	DCS2	DC0520T	TKY15F			
		VNGA																
		VNGG																

★ Clamp Torque (N • m) : DC0520T=3.5

PVNN				External turning, Copying							MP type				Finish		Light		Medium		Medium	
											FH  (16)		LP  (16)		MP  (16)		MK  (16)					
											Medium  (16)		Stainless  (16)		G Class  (16)		CBN  (16)					
											Standard  (16)		MS  (16)		R/L  (16)		 (16)					
Order Number	Stock	Insert Number		Dimensions (mm)												*						
				H1	B	L1	L2	H2	F1	Shim	Lock Pin	Lock Screw	Stop Ring									
PVVNN2020K16	●	VNMA	1604	20	20	125	38	20	10	PV321	P11S	HSP05008C	E03	HKY25R								
2525M16	●	VNMG	1604	25	25	150	38	25	12.5	PV322	P11S	HSP05008C	E03	HKY25R								
		VNGA								PV323												
		VNGG																				

★ Clamp Torque (N • m) : HSP05008C=2.5

(Note) Insert photo, letters show chip breaker style, figures show insert dimensions.

● : Inventory maintained.

★ : Inventory maintained in Japan.

DVNN type inserts > A116—A118

PVNN type inserts > A116—A118

info@mitsubishitools.ru

www.mitsubishitools.ru

CBN & PCD inserts > B030, B050

RECOMMENDED CUTTING CONDITIONS > A070