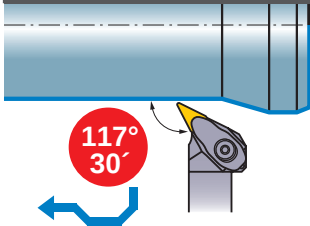
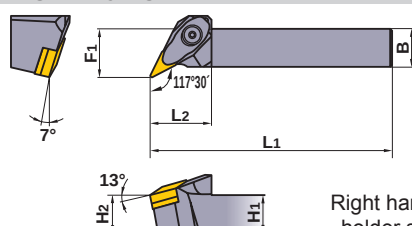
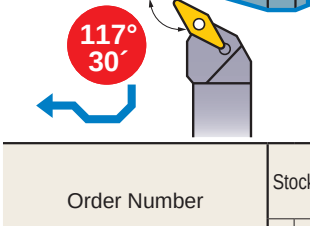
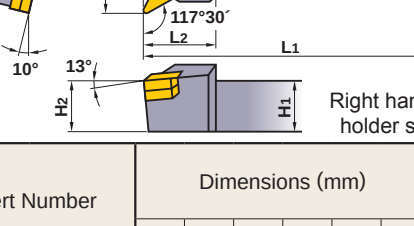
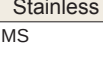
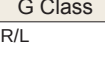


DVPN		DOUBLE CLAMP type										Finish		Light		Medium		Medium	
Facing, Copying												FH		LP		MP		MK	
																			
												(16)		(16)		(16)		(16)	
												Medium		Stainless		G Class		CBN	
												Standard		MS		R/L			
		Right hand tool holder shown.										(16)		(16)		(16)		(16)	
Order Number		Stock		Insert Number		Dimensions (mm)													
						H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw	Wrench		
DVPNR/L2020K16		★	★	VNMG	1604	20	20	125	32	20	25	DCSVN32	LLP13	DCK3113	DCS2	DC0520T	TKY15F		
2525M16		★	★	VNMG	1604	25	25	150	32	25	32	DCSVN32	LLP13	DCK3113	DCS2	DC0520T	TKY15F		

★ Clamp Torque (N • m) : DC0520T=3.5

PVPN		MP type										Finish	Light	Medium	Medium
Facing, Copying												FH	LP	MP	MK
															
												(16)	(16)	(16)	(16)
												Medium	Stainless	G Class	CBN
												Standard	MS	R/L	
		Right hand tool holder shown.										(16)	(16)	(16)	(16)
Order Number	Stock		Insert Number		Dimensions (mm)										
	R	L			H1	B	L1	L2	H2	F1	Shim	Lock Pin	Lock Screw	Stop Ring	Wrench
PVPNR/L2020K16	●	●	VNMG	1604	20	20	125	32	20	25	PV321	P11S	HSP05008C	E03	HKY25R
2525M16	●	●	VNMG	1604	25	25	150	32	25	32	PV322	P11S	HSP05008C	E03	HKY25R

★ Clamp Torque (N • m) : HSP05008C=2.5

DVPN type inserts > A116—A118
 PVPN type inserts > A116—A118
 CBN & PCD inserts > B030, B050

RECOMMENDED CUTTING CONDITIONS > A070
 SPARE PARTS > M001
 TECHNICAL DATA > N001