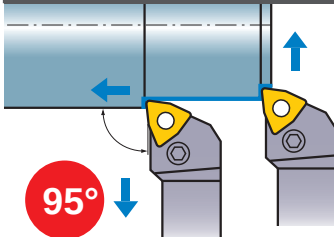
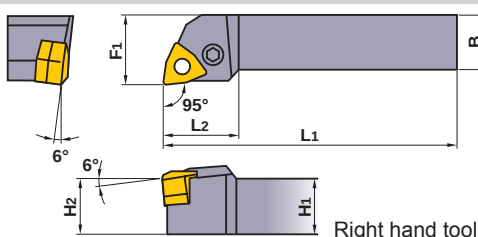


EXTERNAL TURNING TOOLS

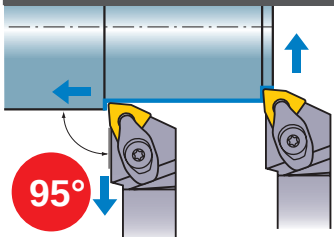
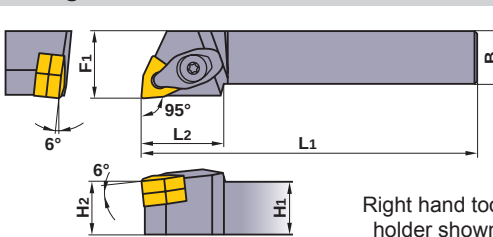
WN[○] INSERTS
TOOL HOLDERS

EXTERNAL TURNING

PWLN			External turning, Facing										LL type		Light	Medium
													SH		MP	
																
													Stainless			
													MS			
															(06)	
													Right hand tool holder shown.			
Order Number	Stock		Insert Number	Dimensions (mm)						 *2			 *1			
	R	L		H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Lever	Clamp Screw	Wrench		
PWLN/L1616H06	●	●	WNMG	06T3 [○]	16	16	100	22	16	20	LLSWN3T3 (LLSWN32)	LLP13	LLCL13	LLCS106	HKY25R	
2020K06	●	●		06T3 [○]	20	20	125	22	20	25	LLSWN3T3 (LLSWN32)	LLP13	LLCL13	LLCS106	HKY25R	
2525M06	●	●		06T3 [○]	25	25	150	25	25	32	LLSWN3T3 (LLSWN32)	LLP13	LLCL13	LLCS106	HKY25R	

*1 Clamp Torque (N • m) : LLCS106=2.2

*2 Please use shim no. LLSWN32 with 4.76mm thick inserts. When using 4.76mm thick inserts, the shim should be ordered separately.

DWLN			External turning, Facing <i>DOUBLE CLAMP type</i>								Finish		Light		Medium		Medium	
											FH		LP		MP		MK	
											 (08)		 (08)		 (06,08)		 (08)	
											Medium		Medium to Rough		Stainless		CBN	
											Standard		RP		MS			
											 (08)		 (08)		 (06,08)		 (08)	
											Right hand tool holder shown.							
Order Number	Stock		Insert Number	Dimensions (mm)							 *2				 *1			
	R	L		H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw	Wrench			
DWLN/L1616H06	●	●	WNMA WNMG	06T3 [○]	16	16	100	25	16	20	LLSWN3T3 (LLSWN32)	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
2020K06	●	●		06T3 [○]	20	20	125	25	20	25	LLSWN3T3 (LLSWN32)	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
2020K06-T	●	●		0604 [○]	20	20	125	25	20	25	LLSWN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
2525M06	●	●		06T3 [○]	25	25	150	25	25	32	LLSWN3T3 (LLSWN32)	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
2525M06-T	●	●		0604 [○]	25	25	150	25	25	32	LLSWN32	LLP23	DCK2211	DCS2	DC0520T	TKY15F		
2020K08	●	●		0804 [○]	20	20	125	31	20	25	LLSWN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F		
2525M08	●	●		0804 [○]	25	25	150	31	25	32	LLSWN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F		
3225P08	●	●		0804 [○]	32	25	170	31	32	32	LLSWN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F		

*1 Clamp Torque (N • m) : DC0520T=3.5, DC0621T=5.0

*2 Please use shim no. LLSWN32 with 4.76mm thick inserts. When using 4.76mm thick inserts, the shim should be ordered separately.

(Note) Insert photo, letters show chip breaker style, figures show insert dimensions.

● : Inventory maintained.

PWLN type inserts > A119—A121

DWLN type inserts > A119—A123

info@mitsubishitools.ru

www.mitsubishitools.ru

CBN inserts

> B031

RECOMMENDED CUTTING CONDITIONS

> A070