

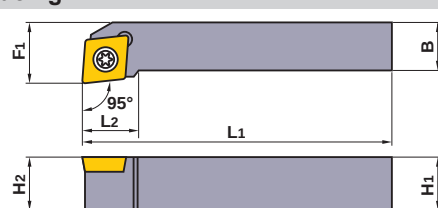
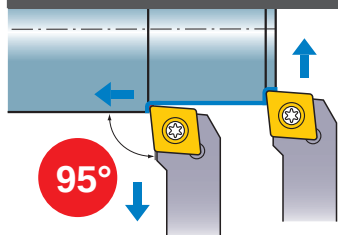
EXTERNAL TURNING TOOLS

CC⁰⁰ INSERTS
TOOL HOLDERS

SCLC

External turning,
Facing

SP type



Right hand tool holder shown.

Finish	Finish	Light	Light
FP	FM	LP	LM
			
(06,09)	(06,09)	(06,09)	(06,09)
Medium	Medium	Flat top	CBN/PCD
MP	MM		
			
(06,09,12)	(06,09,12)	(06,09,12)	(06,09,12)

Order Number	Stock		Insert Number	Dimensions (mm)							* 	
	R	L		H1	B	L1	L2	H2	F1	Clamp Screw		
SCLCR/L0808D06	●	●	CCET CCGT CCMW CCMT CCGW	0602 ⁰⁰	8	8	60	8.9	8	10	TS25	TKY08F
1010E06	●	●		0602 ⁰⁰	10	10	70	8.9	10	12	TS25	TKY08F
1212F09	●	●		09T3 ⁰⁰	12	12	80	13.6	12	16	TS43	TKY15F
1616H12	●	●		1204 ⁰⁰	16	16	100	16.7	16	20	TS5	TKY25F

* Clamp Torque (N • m) : TS25=1.0, TS43=3.5, TS5=7.5

(Note) Insert photo, letters show chip breaker style, figures show insert dimensions.

● : Inventory maintained.

SCLC type inserts	➤ A127–A132
CBN & PCD inserts	➤ B034, B035, B051
RECOMMENDED CUTTING CONDITIONS	➤ A070