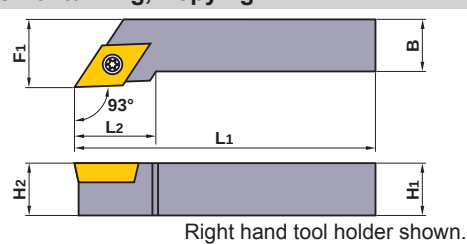
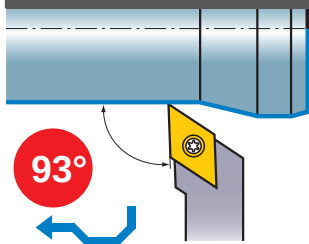


DC INSERTS TOOL HOLDERS

SDJC

External turning, Copying **SP type**



Finish	Finish	Light	Light
FP	FM	LP	LM
			
(07,11)	(07,11)	(07,11)	(07,11)
Medium	Medium	Flat top	CBN/PCD
MP	MM		
			
(07,11)	(07,11)	(07,11)	(07,11)

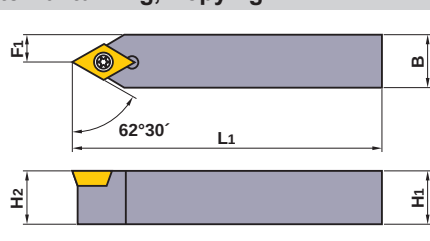
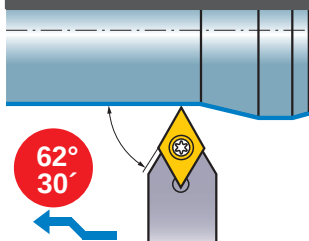
Order Number	Stock		Insert Number	Dimensions (mm)										
	R	L		H1	B	L1	L2	H2	F1	Shim	Shim Screw	Clamp Screw	Wrench	
SDJCR/L1010E07	●	●	DCET DCGT DCMW DCMT DCGW	0702	10	10	70	12	10	12	—	—	TS25	TKY08F
1212F11	●	●		11T3	12	12	80	18	12	16	—	—	TS43	TKY15F
1616H11	●	●		11T3	16	16	100	18	16	20	—	—	TS43	TKY15F
 2020K11		●		11T3	20	20	125	18	20	25	SPSDN32	JSS6	TS406	TKY15R
 2525M11	●	●		11T3	25	25	150	25	25	32	SPSDN32	JSS6	TS406	TKY15R

★ Clamp Torque (N • m) : TS25=1.0, TS43=3.5

EXTERNAL TURNING

SDNC

External turning, Copying **SP type**



Finish	Finish	Light	Light
FP	FM	LP	LM
			
(07,11)	(07,11)	(07,11)	(07,11)
Medium	Medium	Flat top	CBN/PCD
MP	MM		
			
(07,11)	(07,11)	(07,11)	(07,11)

Order Number	Stock	Insert Number		Dimensions (mm)							 *	
				H1	B	L1	H2	F1	Shim	Shim Screw	Clamp Screw	Wrench
SDNCN0808D07	●	DCET DCGT DCMW DCMT DCGW	0702	8	8	60	8	4	—	—	TS25	TKY08F
1010E07	●		0702	10	10	70	10	5	—	—	TS25	TKY08F
1212F11	●		11T3	12	12	80	12	6	—	—	TS43	TKY15F
1616H11	●		11T3	16	16	100	16	8	—	—	TS43	TKY15F
 2525M11	●		11T3	25	25	150	25	12.5	SPSDN32	JSS6	TS406	TKY15R

★ Clamp Torque (N • m) : TS25=1.0, TS43=3.5

SDJC type inserts > A134—A138
SDNC type inserts > A134—A138
CBN & PCD inserts > B037, B038, B052

RECOMMENDED CUTTING CONDITIONS > A070
SPARE PARTS > M001
TECHNICAL DATA > N001