

EXTERNAL TURNING TOOLS

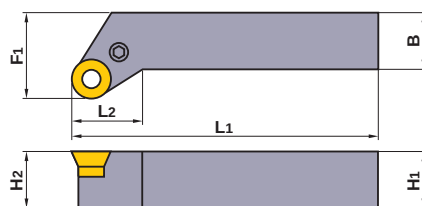
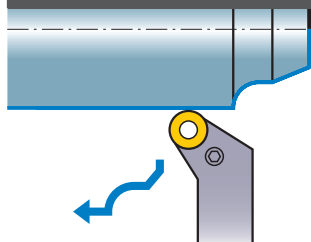
RC INSERTS
TOOL HOLDERS

PRGC

External turning, Facing, Copying

LL type

Medium



Right hand tool holder shown.



Order Number	Stock		Insert Number	Dimensions (mm)									 *		
	R	L		H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Lever	Clamp Screw	Wrench	
PRGCR/L2525M10	●	●	RCMX	1003M0	25	25	150	16.7	25	32	LLSRN103	LLP13	LLCL110	LLCS205	HKY20R
2525M12	●	●		1204M0	25	25	150	17.5	25	32	LLSRN123	LLP13	LLCL112	LLCS106	HKY25R
2525M16	●	★		1606M0	25	25	150	19.9	25	32	LLSRN164	LLP24	LLCL116	LLCS306	HKY25R
3232P20	●	●		2006M0	32	32	170	23.8	32	40	LLSRN204	LLP15	LLCL120	LLCS508	HKY30R

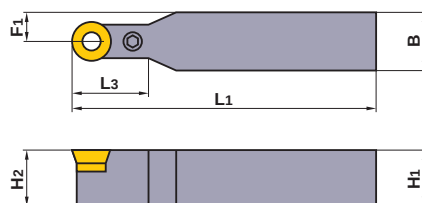
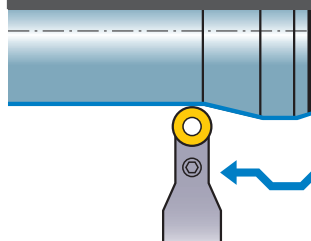
★ Clamp Torque (N • m) : LLCS205=1.5, LLCS106=2.2, LLCS306=2.2, LLCS508=3.3

PRDC

External turning, Copying

LL type

Medium



Order Number	Stock	Insert Number		Dimensions (mm)									 *	
				H1	B	L1	L3	H2	F1	Shim	Shim Pin	Clamp Lever	Clamp Screw	Wrench
PRDCN2020K10	●	RCMX	1003M0	20	20	125	23	20	10.0	LLSRN103	LLP13	LLCL110	LLCS205	HKY20R
2525M12	●		1204M0	25	25	150	24	25	12.5	LLSRN123	LLP13	LLCL112	LLCS106	HKY25R
3225P12	●		1204M0	32	25	170	24	32	12.5	LLSRN123	LLP13	LLCL112	LLCS106	HKY25R
3225P16	●		1606M0	32	25	170	28	32	12.5	LLSRN164	LLP24	LLCL116	LLCS306	HKY25R
3232P20	●		2006M0	32	32	170	33	32	16.0	LLSRN204	LLP15	LLCL120	LLCS508	HKY30R

★ Clamp Torque (N • m) : LLCS205=1.5, LLCS106=2.2, LLCS306=2.2, LLCS508=3.3

(Note) Insert photo, letters show chip breaker style, figures show insert dimensions.

● : Inventory maintained. ★ : Inventory maintained in Japan.

PRGC type inserts > A140

PRDC type inserts > A140

RECOMMENDED CUTTING CONDITIONS > A070