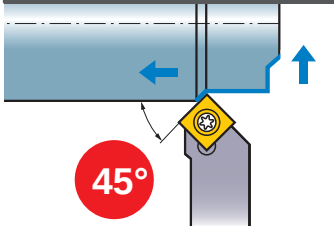
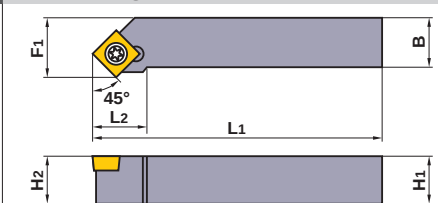


## EXTERNAL TURNING TOOLS

SC INSERTS  
TOOL HOLDERS

EXTERNAL TURNING

| SSSC                                                                              |       | External turning, Chamfering                                                      |               |      |                 |    |     |      |    | SP type                                                                             |                                                                                     | Finish                                                                              |                                                                                     | Finish                                                                              |  | Light                                                                               |  | Light |  |
|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|---------------|------|-----------------|----|-----|------|----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------|--|
|  |       |  |               |      |                 |    |     |      |    | FP                                                                                  |                                                                                     | FM                                                                                  |                                                                                     | LP                                                                                  |  | LM                                                                                  |  |       |  |
|                                                                                   |       |                                                                                   |               |      |                 |    |     |      |    |  |                                                                                     |  |                                                                                     |  |  |  |  |       |  |
|                                                                                   |       |                                                                                   |               |      |                 |    |     |      |    | (09)                                                                                |                                                                                     | (09)                                                                                |                                                                                     | (09)                                                                                |  | (09)                                                                                |  |       |  |
|                                                                                   |       |                                                                                   |               |      |                 |    |     |      |    | Medium                                                                              |                                                                                     | Medium                                                                              |                                                                                     | Medium                                                                              |  | Flat top                                                                            |  |       |  |
|                                                                                   |       | Right hand tool holder shown.                                                     |               |      |                 |    |     |      |    | MP                                                                                  |                                                                                     | MM                                                                                  |                                                                                     | Standard                                                                            |  |                                                                                     |  |       |  |
|                                                                                   |       |                                                                                   |               |      |                 |    |     |      |    |  |                                                                                     |  |                                                                                     |  |  |  |  |       |  |
|                                                                                   |       |                                                                                   |               |      |                 |    |     |      |    | (09,12)                                                                             |                                                                                     | (09,12)                                                                             |                                                                                     | (09,12)                                                                             |  | (09,12)                                                                             |  |       |  |
| Order Number                                                                      | Stock |                                                                                   | Insert Number |      | Dimensions (mm) |    |     |      |    |                                                                                     |  |  |  |  |  |                                                                                     |  |       |  |
|                                                                                   | R     | L                                                                                 |               |      | H1              | B  | L1  | L2   | H2 | F1                                                                                  | Shim                                                                                | Shim Screw                                                                          | Clamp Screw                                                                         | Wrench                                                                              |  |                                                                                     |  |       |  |
| SSSCR/L1212F09                                                                    | ●     | ●                                                                                 | SCMW<br>SCMT  | 09T3 | 12              | 12 | 80  | 15.2 | 12 | 13                                                                                  | —                                                                                   | —                                                                                   | TS43                                                                                | TKY15F                                                                              |  |                                                                                     |  |       |  |
| 1616H09                                                                           | ●     | ●                                                                                 |               | 09T3 | 16              | 16 | 100 | 15.2 | 16 | 17                                                                                  | —                                                                                   | —                                                                                   | TS43                                                                                | TKY15F                                                                              |  |                                                                                     |  |       |  |
| NEW 2020K12                                                                       | ●     |                                                                                   |               | 1204 | 20              | 20 | 125 | 18   | 20 | 22                                                                                  | SPSSN42                                                                             | JSS7                                                                                | TS53                                                                                | TKY25R                                                                              |  |                                                                                     |  |       |  |
| NEW 2525M12                                                                       | ●     |                                                                                   |               | 1204 | 25              | 25 | 150 | 25   | 25 | 27                                                                                  | SPSSN42                                                                             | JSS7                                                                                | TS53                                                                                | TKY25R                                                                              |  |                                                                                     |  |       |  |

\* Clamp Torque (N • m) : TS43=3.5

(Note) Insert photo, letters show chip breaker style, figures show insert dimensions.

● : Inventory maintained.

SSSC type inserts > A141, A142  
 RECOMMENDED CUTTING CONDITIONS > A070