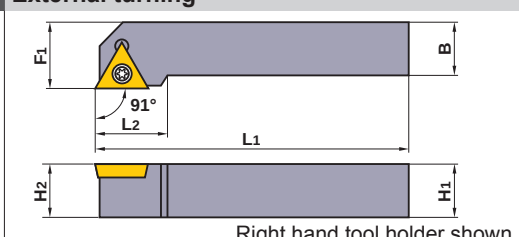
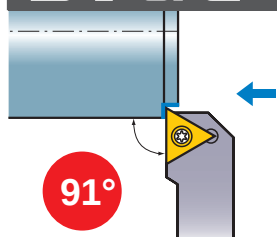


TC INSERTS TOOL HOLDERS

STGC

External turning *SP type*



Right hand tool holder shown.

Finish	Finish	Light	Light
FP	FM	LP	LM
			
(11,16)	(11,16)	(11,16)	(11,16)
Medium	Medium	Flat top	CBN/PCD
MP	MM		
			
(11,16)	(11,16)	(11,16)	(11,13)

Order Number	Stock		Insert Number		Dimensions (mm)									
	R	L			H1	B	L1	L2	H2	F1	Shim	Shim Screw	Clamp Screw	Wrench
STGCR/L1010E11	●	●	TCGT TCMW TCMT	1102	10	10	70	13.5	10	12	—	—	TS25	TKY08F
1212F13	●	●		1303	12	12	80	17.6	12	16	—	—	TS3	TKY08F
1616H16	●	●		16T3	16	16	100	20.7	16	20	—	—	TS43	TKY15F
 2020K16	●	●		16T3	20	20	125	22.9	20	25	SPSTN32	JSS6	TS406	TKY15R

* Clamp Torque (N • m) : TS25=1.0, TS3=1.0, TS43=3.5

EXTERNAL TURNING

STGC type inserts > A144, A145
CBN & PCD inserts > B039, B053
RECOMMENDED CUTTING CONDITIONS > A070

SPARE PARTS > M001
TECHNICAL DATA > N001