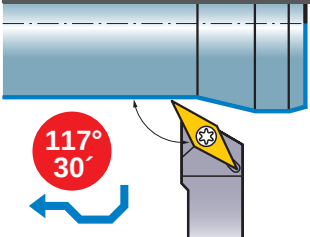
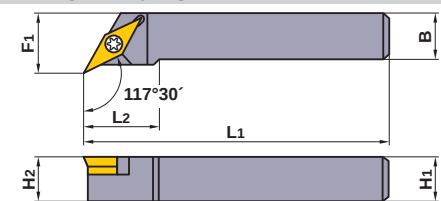


SVPC		Facing, Copying									SP type			
											Finish	Finish	Light	Light
											FP	FM	LP	LM
														
											(16)	(16)	(16)	(16)
											Medium	Medium	Medium	Flat top
											MP	MM	Standard	
														
											(16)	(16)	(16)	(16)
											Right hand tool holder shown.			
Order Number	Stock		Insert Number		Dimensions (mm)									
	R	L			H1	B	L1	L2	H2	F1	Shim	Shim Pin	Clamp Screw	Wrench
SVPCR/L2020K16	●	●	VCMT	1604	20	20	125	30	20	25	SPSVN32	BCP141	TS44	TKY15R
2525M16	●	●	VCMT	1604	25	25	150	30	25	32	SPSVN32	BCP141	TS44	TKY15R

★ Clamp Torque (N • m) : TS44=3.5

EXTERNAL TURNING

SVPC type inserts > A153, A154
 CBN inserts > B042
 RECOMMENDED CUTTING CONDITIONS > A070

SPARE PARTS > M001
 TECHNICAL DATA > N001

C031