

TURNING

SMALL TOOLS

OUTLINE OF SMALL TOOLS	D002
CLASSIFICATION	D004

STANDARD FOR GANG TYPE TOOL POSTS

EXTERNAL FRONT TURNING

SCAC-SM	D008
SCLC-SM	D008
SDJC-SM	D009
SDNC-SM	D009
SVLP-SM	D010
SVJB-SM	D010
SVVB-SM	D011
SVPP-SM	D011

EXTERNAL BACK TURNING

BTAH	D012
CTBH	D013
BT VH	D014

EXTERNAL GROOVING

GTAH	D016
GTBH	D016
GTCH	D016

EXTERNAL CUTTING OFF

CTAH	D018
CTAH-S	D018
CTBH	D020
CTCH	D021
CTDH	D022
CTEH	D023

EXTERNAL THREADING

TTAH	D024
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EXTERNAL FRONT TURNING, COPYING, FACING

SH	D026
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CAM TYPE TOOL POSTS

CSVH	D027
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BORING

SBAH	D030
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★Alphabetical order index

D012 BTAH	D019 CTAT (INSERTS)	D016 GTCT (INSERTS)
D012 BTAT (INSERTS)	D013 CTBH	D030 SBAH
D013 BTBT (INSERTS)	D020 CTBH	D030 SBAT (INSERTS)
D014 BT VH	D020 CTBT (INSERTS)	D008 SCAC-SM
D014 BTVT (INSERTS)	D021 CTCH	D008 SCLC-SM
D027 CSVH	D021 CTCT (INSERTS)	D009 SDJC-SM
D028 CSVTBXL (INSERTS)	D022 CTDH	D009 SDNC-SM
D028 CSVTB (INSERTS)	D022 CTD (INSERTS)	D026 SH
D028 CSVTC (INSERTS)	D023 CTEH	D010 SVJB-SM
D027 CSVTFXL (INSERTS)	D023 CTET (INSERTS)	D010 SVLP-SM
D027 CSVTF (INSERTS)	D016 GTAH	D011 SVPP-SM
D029 CSVTG (INSERTS)	D016 GTAT (INSERTS)	D011 SVVB-SM
D029 CSVTT (INSERTS)	D016 GTBH	D024 TTAH
D018 CTAH	D016 GTBT (INSERTS)	D024 TTAT (INSERTS)
D018 CTAH-S	D016 GTCH	