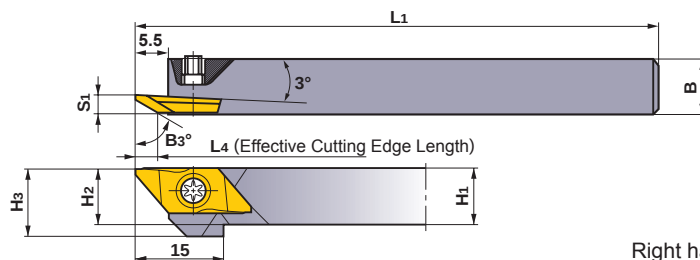
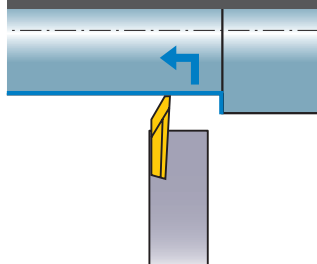


SMALL TOOLS

EXTERNAL BACK TURNING

BTAH



Right hand tool holder shown.

Order Number	Stock		Insert Number		Dimensions (mm)						 *	
	R	L			H1	B	L1	H2	H3	S1	Clamp Screw	Wrench
BTAHR/L0810-50	★	★	BTAT	552800R/L-B	8	10	120	8	12	3.5	NS402W	NKY15R
1010-50	★	★		603500R/L-B	10	10	120	10	12	3.5	NS402W	NKY15R
1212-50	★	★		605000RX	12	12	120	12	—	3.5	NS403W	NKY15R
1616-50	★				16	16	120	16	—	3.5	NS403W	NKY15R

(Note 1) Please use right hand inserts for right hand holders and left hand inserts for left hand holders.

(Note 2) Set the maximum depth of cut at under 60% of the effective cutting edge length.

★ Clamp Torque (N • m) : NS402W=1.0, NS403W=1.0

INSERTS

Order Number	Hand	Coated	Dimensions (mm)		Effective Cutting Edge Length L4 (mm) ★	Geometry
		VP15TF	B3 ★	Re		
BTAT552800R-B	R	★	55°	0	2.8	With Breaker
552800L-B	L	★	55°	0	2.8	
552801R-B	R	★	55°	0.1	2.8	
552801L-B	L	★	55°	0.1	2.8	
603500R-B	R	★	60°	0	3.5	
603500L-B	L	★	60°	0	3.5	
603501R-B	R	★	60°	0.1	3.5	
603501L-B	L	★	60°	0.1	3.5	
BTAT605000RX	R	★	60°	0	5.0	Without Breaker

Right hand insert shown.

★ Numeric value set insert on holder.

★ : Inventory maintained in Japan.