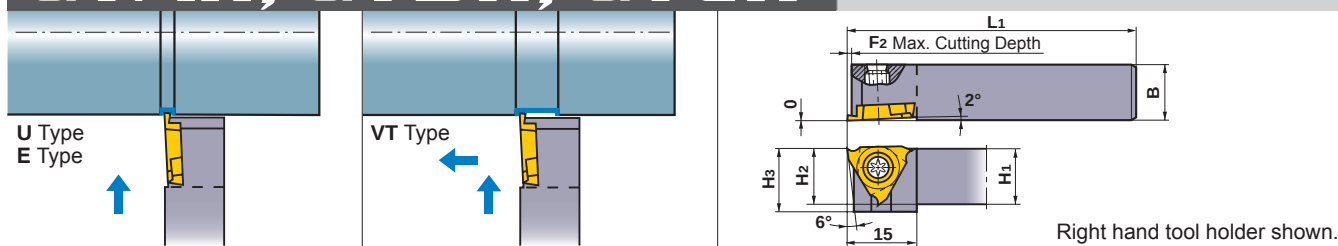


SMALL TOOLS

EXTERNAL GROOVING

GTAH, GTBH, GTCH



Order Number		Stock		Insert Number	Dimensions (mm)						Cutting Width (mm)	 *2		
		R	L		H1	B	H2	L1	F2*1	H3				
Standard Shank	GTAHR/L0808-20S	★	★	GTAT GTBT *1 GTCT *1	○○○○	8	8	8	80	2	13	0.3— 3.0	NS404W	NKY15R
	1010-20S	★	★		○○○○	10	10	10	80	2	13	0.3— 3.0	NS404W	NKY15R
	1212-20S	★	★		○○○○	12	12	12	80	2	13	0.3— 3.0	NS404W	NKY15R
	GTBHR/L1010-30S	★	★	GTBT, GTCT	○○○○	10	10	10	80	3	13	1.45— 3.0	NS404W	NKY15R
	GTCHR/L1010-30S	★	★	GTCT	○○○○	10	10	10	80	3	13	2.5— 3.0	NS404W	NKY15R
Long Shank	GTAHR/L0808-20	★	★	GTAT GTBT *1 GTCT *1	○○○○	8	8	8	120	2	13	0.3— 3.0	NS404W	NKY15R
	1010-20	★	★		○○○○	10	10	10	120	2	13	0.3— 3.0	NS404W	NKY15R
	1212-20	★	★		○○○○	12	12	12	120	2	13	0.3— 3.0	NS404W	NKY15R
	1616-20	★	★		○○○○	16	16	16	120	2	—	0.3— 3.0	NS404W	NKY15R
	GTBHR/L1010-30	★	★	GTBT, GTCT	○○○○	10	10	10	120	3	13	1.45— 3.0	NS404W	NKY15R
	1212-30	★	★		○○○○	12	12	12	120	3	13	1.45— 3.0	NS404W	NKY15R
	1616-30	★	★		○○○○	16	16	16	120	3	16	1.45— 3.0	NS404W	NKY15R
	GTCHR/L1010-30	★	★	GTCT	○○○○	10	10	10	120	3	13	2.5— 3.0	NS404W	NKY15R

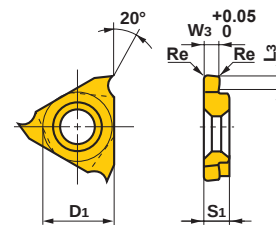
(Note) Please use right hand inserts for right hand holders and left hand inserts for left hand holders.

★¹ Even if the insert dimension L3 exceeds the holder dimension F2, it is not possible to machine depths over F2.

★² Clamp Torque (N • m) : NS404W=1.0

INSERTS

Order Number	Hand	Coated	Dimensions (mm)					Geometry
		VP15TF	W3	L3 ★ ¹	Re	D1	S1	
GTAH 03006V3R-U	R	★	0.3	0.6	0.03	9.525	3.18	U Type Breaker (Grooving)
03006V3L-U	L	★	0.3	0.6	0.03	9.525	3.18	
05012V5R-U	R	★	0.5	1.2	0.05	9.525	3.18	
05012V5L-U	L	★	0.5	1.2	0.05	9.525	3.18	
07520V5R-U	R	★	0.75	2.0	0.05	9.525	3.18	
07520V5L-U	L	★	0.75	2.0	0.05	9.525	3.18	
09520V5R-U	R	★	0.95	2.0	0.05	9.525	3.18	
09520V5L-U	L	★	0.95	2.0	0.05	9.525	3.18	
10020V5R-U	R	★	1.0	2.0	0.05	9.525	3.18	
10020V5L-U	L	★	1.0	2.0	0.05	9.525	3.18	
10320V5R-U	R	★	1.03	2.0	0.05	9.525	3.18	
12520V5R-U	R	★	1.25	2.0	0.05	9.525	3.18	
12520V5L-U	L	★	1.25	2.0	0.05	9.525	3.18	
GTBT14530V5R-U	R	★	1.45	3.0	0.05	9.525	3.18	
14530V5L-U	L	★	1.45	3.0	0.05	9.525	3.18	
15030V5R-U	R	★	1.5	3.0	0.05	9.525	3.18	
15030V5L-U	L	★	1.5	3.0	0.05	9.525	3.18	
17530V5R-U	R	★	1.75	3.0	0.05	9.525	3.18	
17530V5L-U	L	★	1.75	3.0	0.05	9.525	3.18	
20030V5R-U	R	★	2.0	3.0	0.05	9.525	3.18	
20030V5L-U	L	★	2.0	3.0	0.05	9.525	3.18	
GTCT25030V5R-U	R	★	2.5	3.0	0.05	9.525	3.18	
25030V5L-U	L	★	2.5	3.0	0.05	9.525	3.18	



Right hand insert shown.

★ : Inventory maintained in Japan.