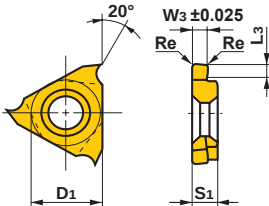
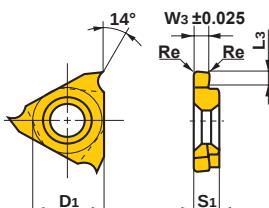
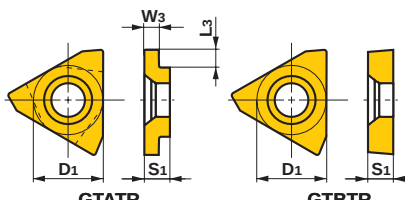


INSERTS

Order Number	Hand	Coated		Carbide	Dimensions (mm)					Geometry
		VP15TF	VP15TZ	TF15	W3	L3	Re	D1	S1	
GTAT 03306V3R-E	R	★			0.33	0.6	0.03	9.525	3.18	E Type Breaker (Grooving) 
03306V3L-E	L	★			0.33	0.6	0.03	9.525	3.18	
04312V3R-E	R	★			0.43	1.2	0.03	9.525	3.18	
04312V3L-E	L	★			0.43	1.2	0.03	9.525	3.18	
05312V5R-E	R	★			0.53	1.2	0.05	9.525	3.18	
05312V5L-E	L	★			0.53	1.2	0.05	9.525	3.18	
07520V5R-E	R	★			0.75	2.0	0.05	9.525	3.18	
07520V5L-E	L	★			0.75	2.0	0.05	9.525	3.18	
09520V5R-E	R	★			0.95	2.0	0.05	9.525	3.18	
09520V5L-E	L	★			0.95	2.0	0.05	9.525	3.18	
10020V5R-E	R	★			1.0	2.0	0.05	9.525	3.18	
10020V5L-E	L	★			1.0	2.0	0.05	9.525	3.18	
1002001R-E	R	★			1.0	2.0	0.1	9.525	3.18	
1002001L-E	L	★			1.0	2.0	0.1	9.525	3.18	
12020V5R-E	R	★			1.2	2.0	0.05	9.525	3.18	
12020V5L-E	L	★			1.2	2.0	0.05	9.525	3.18	
1202001R-E	R	★			1.2	2.0	0.1	9.525	3.18	
1202001L-E	L	★			1.2	2.0	0.1	9.525	3.18	
14020V5R-E	R	★			1.4	2.0	0.05	9.525	3.18	
14020V5L-E	L	★			1.4	2.0	0.05	9.525	3.18	
GTBT15030V5R-E	R	★			1.5	3.0	0.05	9.525	3.18	
15030V5L-E	L	★			1.5	3.0	0.05	9.525	3.18	
1503001R-E	R	★			1.5	3.0	0.1	9.525	3.18	
1503001L-E	L	★			1.5	3.0	0.1	9.525	3.18	
18030V5R-E	R	★			1.8	3.0	0.05	9.525	3.18	
18030V5L-E	L	★			1.8	3.0	0.05	9.525	3.18	
20030V5R-E	R	★			2.0	3.0	0.05	9.525	3.18	
20030V5L-E	L	★			2.0	3.0	0.05	9.525	3.18	
2003001R-E	R	★			2.0	3.0	0.1	9.525	3.18	
2003001L-E	L	★			2.0	3.0	0.1	9.525	3.18	
22530V5R-E	R	★			2.25	3.0	0.05	9.525	3.18	
22530V5L-E	L	★			2.25	3.0	0.05	9.525	3.18	
GTCT25030V5R-E	R	★			2.5	3.0	0.05	9.525	3.18	
25030V5L-E	L	★			2.5	3.0	0.05	9.525	3.18	
27530V5R-E	R	★			2.75	3.0	0.05	9.525	3.18	
27530V5L-E	L	★			2.75	3.0	0.05	9.525	3.18	
30030V5R-E	R	★			3.0	3.0	0.05	9.525	3.18	
30030V5L-E	L	★			3.0	3.0	0.05	9.525	3.18	
Right hand insert shown.										
GTAT 0330600R-VT	R		★		0.33	0.6	0	9.525	3.18	Max. Cutting Depth (mm) 0.25 0.9 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 2.7 2.7 VT Type Breaker (Grooving, Side Turning) 
0431200R-VT	R		★		0.43	1.2	0	9.525	3.18	
0532000R-VT	R		★		0.53	2.0	0	9.525	3.18	
0652000R-VT	R		★		0.65	2.0	0	9.525	3.18	
0752000R-VT	R		★		0.75	2.0	0	9.525	3.18	
0802000R-VT	R		★		0.8	2.0	0	9.525	3.18	
0852000R-VT	R		★		0.85	2.0	0	9.525	3.18	
0952000R-VT	R		★		0.95	2.0	0	9.525	3.18	
1002000R-VT	R		★		1.0	2.0	0	9.525	3.18	
1102000R-VT	R		★		1.1	2.0	0	9.525	3.18	
1202000R-VT	R		★		1.2	2.0	0	9.525	3.18	
1302000R-VT	R		★		1.3	2.0	0	9.525	3.18	
1402000R-VT	R		★		1.4	2.0	0	9.525	3.18	
GTBT1503000R-VT	R		★		1.5	3.0	0	9.525	3.18	
2003000R-VT	R		★		2.0	3.0	0	9.525	3.18	
Right hand insert shown.										
GTATR	R			★★	1.76	3.0	—	9.525	3.18	Blank  GTATR GTBTR Right hand insert shown.
GTATL	L			★★	1.76	3.0	—	9.525	3.18	
GTBTR	R			★★	—	0	—	9.525	3.18	
GTBTL	L			★★	—	0	—	9.525	3.18	

★ 10 inserts in one case.

CUTTING CONDITIONS > D018
SPARE PARTS > M001
TECHNICAL DATA > N001

D017