

HOLDER APPLICATION

	Right Hand Holder	Left Hand Holder
Right Hand Insert		
Left Hand Insert		

★The above combinations make it possible to machine the face marked ○.

SMALL TOOLS

THREAD RANGE

Application range

Pitch (mm)	Pitch Diameter of Thread (mm)										Number of Passes
	≥φ1.0	≥φ1.2	≥φ1.6	≥φ2.0	≥φ2.5	≥φ3.0	≥φ4.0	≥φ5.0	≥φ6.0	≥φ7.0	
0.2											2 – 4
0.25											
0.3											3 – 5
0.35											
0.4											4 – 6
0.45											
0.5											5 – 7
0.6											
0.7											
0.75											
0.8											
1											
1.25											6 – 8
1.5											

★Metric Thread (60°)

Pitch(thread/inch)	Pitch Diameter of Thread									Number of Passes
Inch	≥φ0.060	≥φ0.073	≥φ0.086	≥φ0.099	≥φ0.112	≥φ0.164	≥φ0.190	≥φ0.250	≥φ0.313	
mm	≥φ1.524	≥φ1.854	≥φ2.184	≥φ2.515	≥φ2.845	≥φ4.166	≥φ4.826	≥φ6.350	≥φ7.938	
80										3 – 5
72										
64										4 – 6
56										
48										5 – 7
44										
40										
32										
28										
26										
24										6 – 8
20										
18										
16										

★American UN, Whitworth

SPARE PARTS > M001
TECHNICAL DATA > N001

D025