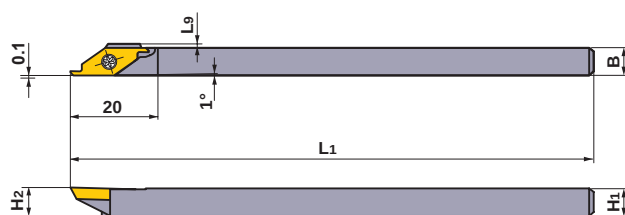


CAM TOOL POSTS

CSVH



Right hand tool holder shown.

Order Number	Stock		Insert Number	Dimensions (mm)					Cutting Depth (mm)	 *		
	R	L		H1	B	H2	L1	L9		Clamp Screw	Wrench	
CSVHR/L0707	★	★	CSVT		7	7	7	140	0.5	3.0	NS251	NKY15R
0808	★	★			8	8	8	140	0	3.0	NS251	NKY15R
0909	★				9.5	9.5	9.5	140	0	3.0	NS251	NKY15R
1010	★	★			10	10	10	140	0	3.0	NS251	NKY15R
1212	★				12	12	12	140	0	3.0	NS251	NKY15R

(Note 1) Please use right hand inserts for right hand holders and left hand inserts for left hand holders.

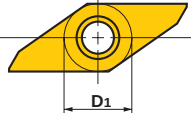
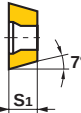
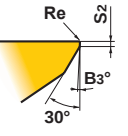
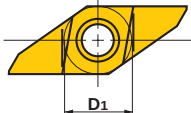
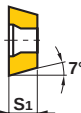
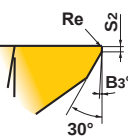
(Note 2) The depth of cut varies depending on the type of insert used.

★ Clamp Torque (N • m) : NS251=1.0

INSERTS

CSVTF

Front turning

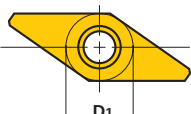
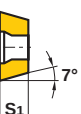
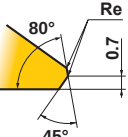
Order Number	Hand	Coated	Dimensions (mm)					Max. Cutting Depth (mm)	Geometry
		VP15TZ	D1	S1	Re	S2	B3		
CSVTF30AR	R	★	6.35	2.38	0	0.3	5°	3.0	   Without Breaker
30AL	L	★	6.35	2.38	0	0.3	5°	3.0	
30BR	R	★	6.35	2.38	0	0.3	2°	3.0	
30CR	R	★	6.35	2.38	0	0.15	2°	3.0	
30DR	R	★	6.35	2.38	0	0.15	5°	3.0	
CSVTF30AR-B	R	★	6.35	2.38	0	0.3	5°	3.0	   With Breaker
30AL-B	L	★	6.35	2.38	0	0.3	5°	3.0	
30BR-B	R	★	6.35	2.38	0	0.3	2°	3.0	
30CR-B	R	★	6.35	2.38	0	0.15	2°	3.0	
30DR-B	R	★	6.35	2.38	0	0.15	5°	3.0	

Right hand insert shown.

Right hand insert shown.

CSVTFXL

Front turning, Copying

Order Number	Hand	Coated	Dimensions (mm)			Max. Cutting Depth (mm)	Geometry
		VP15TZ	D1	S1	Re		
CSVTFXL	L	★	6.35	2.38	0	3.0	   Without Breaker