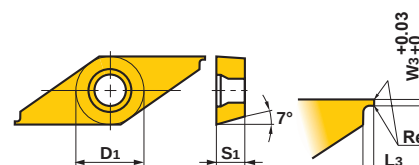


# INSERTS

## CSVTG

### Grooving

| Order Number | Hand | Coated | Dimensions (mm) |      |    |     |      | Max. Cutting Depth (mm) | Geometry        |
|--------------|------|--------|-----------------|------|----|-----|------|-------------------------|-----------------|
|              |      | VP15TZ | D1              | S1   | Re | L3  | W3   |                         |                 |
| CSVTG02505R  | R    | ★      | 6.35            | 2.38 | 0  | 0.5 | 0.25 | 0.15                    | Without Breaker |
| 03005R       | R    | ★      | 6.35            | 2.38 | 0  | 0.5 | 0.3  | 0.15                    |                 |
| 03505R       | R    | ★      | 6.35            | 2.38 | 0  | 0.5 | 0.35 | 0.15                    |                 |
| 04005R       | R    | ★      | 6.35            | 2.38 | 0  | 0.5 | 0.4  | 0.15                    |                 |
| 04510R       | R    | ★      | 6.35            | 2.38 | 0  | 1.0 | 0.45 | 0.45                    |                 |
| 05010R       | R    | ★      | 6.35            | 2.38 | 0  | 1.0 | 0.5  | 0.45                    |                 |
| 05510R       | R    | ★      | 6.35            | 2.38 | 0  | 1.0 | 0.55 | 0.45                    |                 |
| 06010R       | R    | ★      | 6.35            | 2.38 | 0  | 1.0 | 0.6  | 0.45                    |                 |
| 06510R       | R    | ★      | 6.35            | 2.38 | 0  | 1.0 | 0.65 | 0.45                    |                 |
| 07010R       | R    | ★      | 6.35            | 2.38 | 0  | 1.0 | 0.7  | 0.45                    |                 |
| 07520R       | R    | ★      | 6.35            | 2.38 | 0  | 2.0 | 0.75 | 1.4                     |                 |
| 07520L       | L    | ★      | 6.35            | 2.38 | 0  | 2.0 | 0.75 | 1.4                     |                 |
| 08020R       | R    | ★      | 6.35            | 2.38 | 0  | 2.0 | 0.8  | 1.4                     |                 |
| 08520R       | R    | ★      | 6.35            | 2.38 | 0  | 2.0 | 0.85 | 1.4                     |                 |
| 09020R       | R    | ★      | 6.35            | 2.38 | 0  | 2.0 | 0.9  | 1.4                     |                 |
| 09520R       | R    | ★      | 6.35            | 2.38 | 0  | 2.0 | 0.95 | 1.4                     |                 |
| 09520L       | L    | ★      | 6.35            | 2.38 | 0  | 2.0 | 0.95 | 1.4                     |                 |
| 10020R       | R    | ★      | 6.35            | 2.38 | 0  | 2.0 | 1.0  | 1.4                     |                 |
| 11030R       | R    | ★      | 6.35            | 2.38 | 0  | 3.0 | 1.1  | 2.6                     |                 |
| 12030R       | R    | ★      | 6.35            | 2.38 | 0  | 3.0 | 1.2  | 2.6                     |                 |
| 12030L       | L    | ★      | 6.35            | 2.38 | 0  | 3.0 | 1.2  | 2.6                     |                 |
| 13030R       | R    | ★      | 6.35            | 2.38 | 0  | 3.0 | 1.3  | 2.6                     |                 |
| 14030R       | R    | ★      | 6.35            | 2.38 | 0  | 3.0 | 1.4  | 2.6                     |                 |
| 15030R       | R    | ★      | 6.35            | 2.38 | 0  | 3.0 | 1.5  | 2.6                     |                 |

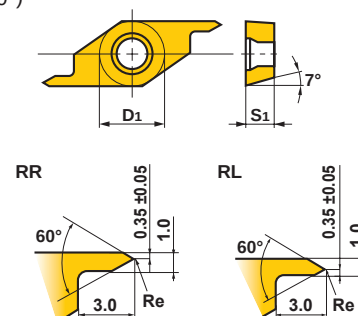


Right hand insert shown.

## CSVTT

### Threading

| Order Number | Hand | Coated | Pitch (mm) | Dimensions (mm) |      |      | Geometry                                                       |
|--------------|------|--------|------------|-----------------|------|------|----------------------------------------------------------------|
|              |      | VP15TZ |            | D1              | S1   | Re   |                                                                |
| CSVTT60050RR | R    | ★      | 0.2—0.5    | 6.35            | 2.38 | 0.03 | Without Breaker<br>General Purpose<br>Partial Profile<br>(60°) |
| 60050RL      | L    | ★      | 0.2—0.5    | 6.35            | 2.38 | 0.03 |                                                                |



Right hand insert shown.

SMALL TOOLS