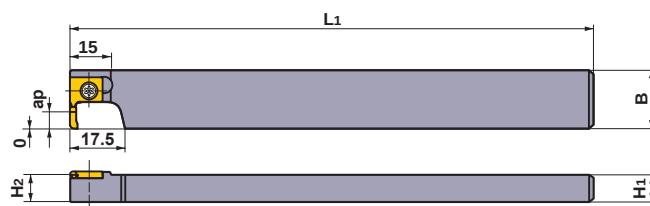
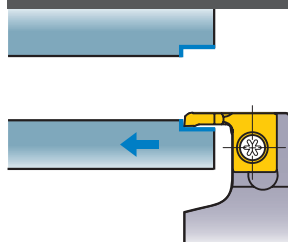


SMALL TOOLS

BORING

SBAH

Without off set



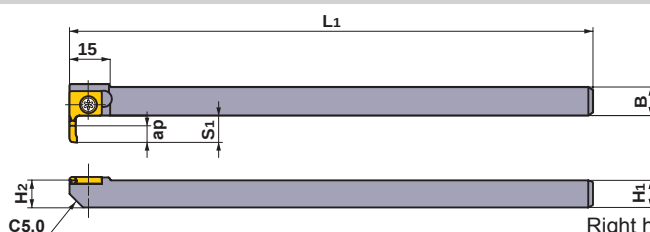
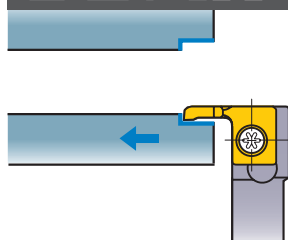
Right hand tool holder only.

Order Number	Stock	Insert Number		Dimensions (mm)				Max. Cutting Depth (mm) ap	Min. Cutting Diameter (mm)		
	R			H1	B	L1	H2				
SBAHR1022	★	SBAT	3080 $\odot$ L/L-B	10	21.5	120	10	8	3	NS402W	NKY15R
1222	★		3080 $\odot$ L/L-B	12	21.5	120	12	8	3	NS403W	NKY15R

★ Clamp Torque (N • m) : NS402W=1.0, NS403W=1.0

SBAH

With off set



Right hand tool holder only.

Order Number	Stock	Insert Number		Dimensions (mm)					Max. Cutting Depth (mm) ap	Min. Cutting Diameter (mm)		
	R			H1	B	L1	H2	S1				
SBAHR1010	★	SBAT	3080 $\odot$ L/L-B	10	10	120	10	10	8	3	NS402W	NKY15R

★ Clamp Torque (N • m) : NS402W=1.0

INSERTS

	Order Number	Coated	Dimensions (mm)			Min. Cutting Diameter (mm)	Geometry
		VP15TZ	B _{9°}	Re	L ₃		
Without Breaker	SBAT308000L	★	95°	0	8.0	3	
	3080V5L	★	95°	0.05	8.0	3	
With Breaker	SBAT308000L-B	★	95°	0	8.0	3	
	3080V5L-B	★	95°	0.05	8.0	3	

★ : Inventory maintained in Japan.

 SPARE PARTS > M001
 TECHNICAL DATA > N001