

	$\theta=93^\circ$	$\theta=95^\circ$	$\theta=107^\circ30' - 117^\circ30'$	$\theta=142^\circ$	$\theta=3^\circ, 5^\circ$	Selection Standard							
						Economical	Low Cutting Resistance (Sharpness)	Clamp Rigidity	Vibration Resistance	Operation Efficiency	Coolant Hole	Specialized	Small Diameter Cutting
	 FSWUB/P E011	 FSCLC/P E007	 FSDQC E010	 FSVPB/C E012	 FSVJB/C E013		◎		◎*	◎	◎*		
		 DCLN E014	 DWLN E016										
		 FSWL E028					○		○*				○*
		 SCLC E031		 SDQC E032	 SVQC E033				○*				
		 PCLN E037	 PWLN E038	 PDQN E038						◎	◎		
		 MWLN E040					◎		◎		◎		
												◎	
		 SCLC E017							◎				◎
		 CBORS(-B) E020			 CR E021				◎				◎
							◎						◎

(Note 2) ◎: 1st recommendation. ○: 2nd recommendation.
(Note 3) * Indicates that the shank material is carbide.