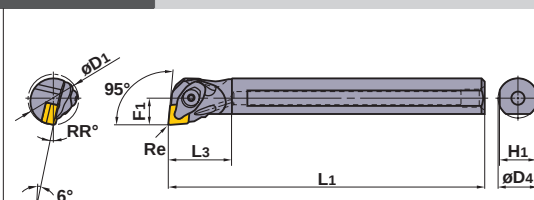
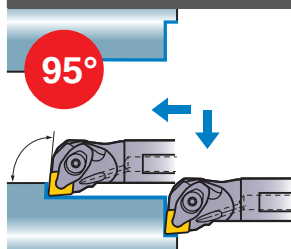


BORING BARS

DOUBLE CLAMP DIMPLE BAR

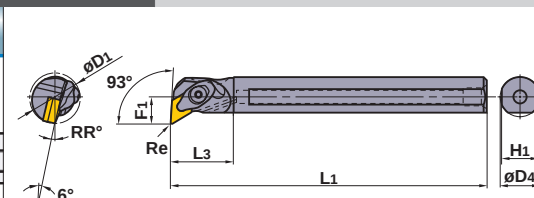
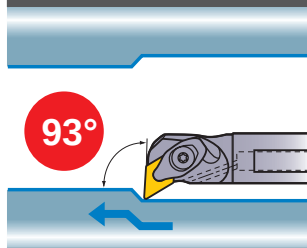
DCLNWith coolant hole **CN** inserts

Right hand tool holder shown.

Finish	Light	Light	Medium
FH	SA	LP	MP
(12)	(12)	(12)	(12)
Medium	Medium	Stainless	CBN
MK	Standard	MM	
(12)	(12)	(12)	(12)

Order Number	Stock		Insert Number	Dimensions (mm)							Min. Cutting Diameter D1	Standard Corner Radius Re	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw *	Wrench
	R	L		D4	L1	L3	F1	H1	RR°									
A25R-DCLNR/L12	★	★	CNMA	1204	25	200	40	17	23	11	32	0.8	LLSCP42	LLP14	DCK2613	DCS1	DC0621T	TKY20F
A32S-DCLNR/L12	★	★	CNMG	1204	32	250	50	22	30	13	40	0.8	LLSCN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F
A40T-DCLNR/L12	★	★	CNMG	1204	40	300	63	27	37	10	50	0.8	LLSCN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F

★ Clamp Torque (N • m) : DC0621T=5.0

DDUNWith coolant hole **DN** inserts

Right hand tool holder shown.

Finish	Light	Medium	Medium
FH	LP	MP	MK
(15)	(15)	(15)	(15)
Medium	Stainless	G Class	CBN
Standard	MM	R/L	
(15)	(15)	(15)	(15)

Order Number	Stock		Insert Number	Dimensions (mm)							Min. Cutting Diameter D1	Standard Corner Radius Re	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw *	Wrench
	R	L		D4	L1	L3	F1	H1	RR°									
A25R-DDUNR/L15	★	★	DNMA	1504	25	200	40	17	23	13	32	0.8	LLSDP42	LLP14	DCK2613	DCS1	DC0621T	TKY20F
A32S-DDUNR/L15	★	★	DNMG	1504	32	250	50	22	30	13	40	0.8	LLSDN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F
A40T-DDUNR/L15	★	★	DNMG	1504	40	300	63	27	37	10	50	0.8	LLSDN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F

★ Clamp Torque (N • m) : DC0621T=5.0

(Note 1) Insert photo, letters show chip breaker style, figures show insert dimensions.

(Note 2) When using inserts with right or left hand chip breakers, please use left hand inserts for right hand holders and right hand inserts for left hand holders.

★ : Inventory maintained in Japan.

CN type inserts > A092 – A097

DN type inserts > A098 – A103

CBN & PCD inserts > B022 – B025, B048