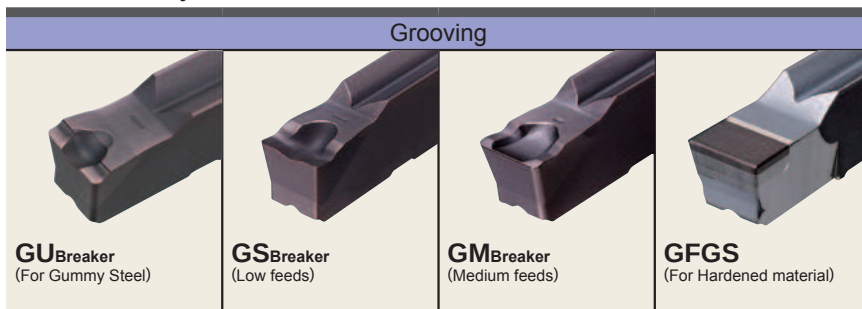


GROOVING SYSTEM

INSERT

● A WIDE SELECTION OF INSERTS

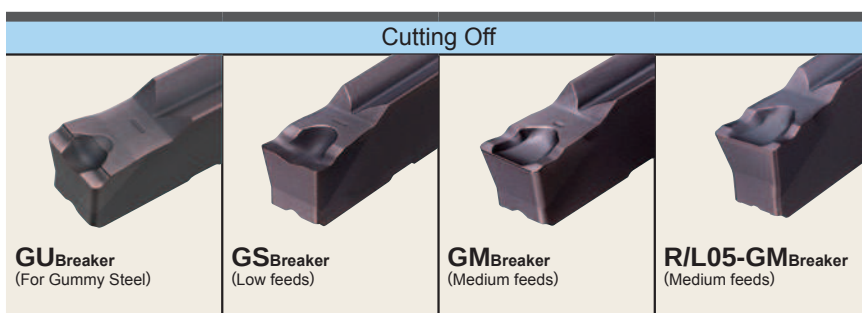
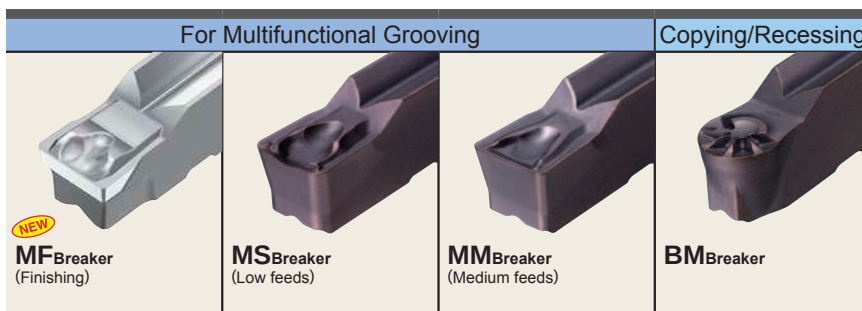
● Breaker system



● Selection of groove widths



● Different corner radii available

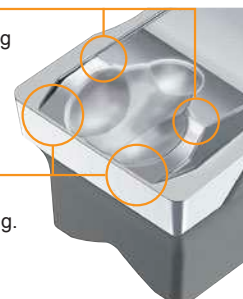


NEW

● MF Breaker

Efficient chip breaking when cross-feed machining.

Chips are controlled when finish machining.



● INSERT GRADE

Work Material		P Steel	M Stainless Steel	K Cast Iron	S Heat resistant Alloy / Titanium Alloy	H Hardened steel
Machining Condition	Stable	NX2525				
		MY5015				
		VP10RT	VP10RT	MY5015	VP10RT RT9010	MB8025
	Unstable	VP20RT	VP20RT	VP10RT VP20RT	VP20RT	

Note1) VP20RT is the first recommended grade for materials other than hardened steel.

Note2) For VP10RT, VP20RT and MY5015, wet cutting is recommended.