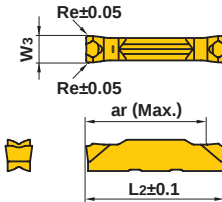
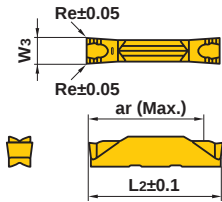
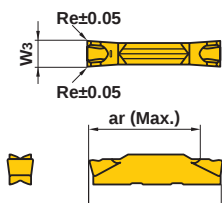
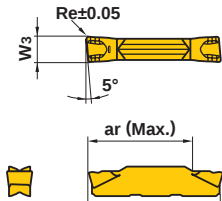


GY INSERTS (EXTERNAL / FACE / INTERNAL)

INSERTS

Applications	Geometry	Order Number	Stock				Seat Size	Dimensions (mm)					
			Coated		Cermet			W3		Re	ar (Max.)	L2	
			VP10RT	VP20RT	MY5015	NX2525		Grooving Width	Tolerance				
For Grooving / Cutting off	GU Breaker (For gummy steel) 	GY2M0200D020N-GU	●	●		●		D	2.00	±0.03	0.2	19.7	20.70
		0239E020N-GU	●	●		●		E	2.39	±0.03	0.2	19.8	20.70
		0250E020N-GU	●	●		●		E	2.50	±0.03	0.2	19.5	20.70
		0300F030N-GU	●	●		●		F	3.00	±0.03	0.3	19.3	20.70
		0318F030N-GU	●	●		●		F	3.18	±0.03	0.3	19.3	20.70
		0400G030N-GU	●	●		●		G	4.00	±0.04	0.3	24.2	25.65
		0475H040N-GU	●	●		●		H	4.75	±0.04	0.4	24.2	25.65
		0500H040N-GU	●	●		●		H	5.00	±0.04	0.4	24.2	25.65
		0600J040N-GU	●	●		●		J	6.00	±0.04	0.4	24.2	25.65
		0635J040N-GU	●	●		●		J	6.35	±0.04	0.4	24.2	25.65
	GS Breaker (Low feeds) 	GY2M0200D020N-GS	●	●		●		D	2.00	±0.03	0.2	18.7	20.70
		0239E020N-GS	●	●		●		E	2.39	±0.03	0.2	18.5	20.70
		0250E020N-GS	●	●		●		E	2.50	±0.03	0.2	18.5	20.70
		0300F020N-GS	●	●		●		F	3.00	±0.03	0.2	18.5	20.70
		0318F020N-GS	●	●		●		F	3.18	±0.03	0.2	18.5	20.70
		0400G020N-GS	●	●		●		G	4.00	±0.04	0.2	23.9	25.65
		0475H030N-GS	●	●		●		H	4.75	±0.04	0.3	23.9	25.65
		0500H030N-GS	●	●		●		H	5.00	±0.04	0.3	24.0	25.65
		0600J030N-GS	●	●		●		J	6.00	±0.04	0.3	24.1	25.65
		0635J030N-GS	●	●		●		J	6.35	±0.04	0.3	24.1	25.65
	0800K030N-GS	●	●				K	8.00	±0.04	0.3	29.1	30.50	
	GM Breaker (Medium feeds) 	GY2M0200D020N-GM	●	●	●	●		D	2.00	±0.03	0.2	19.4	20.70
		0239E020N-GM	●	●	●	●		E	2.39	±0.03	0.2	19.4	20.70
		0250E020N-GM	●	●	●	●		E	2.50	±0.03	0.2	19.4	20.70
		0300F030N-GM	●	●	●	●		F	3.00	±0.03	0.3	19.4	20.70
		0318F030N-GM	●	●	●	●		F	3.18	±0.03	0.3	19.4	20.70
		0400G030N-GM	●	●	●	●		G	4.00	±0.04	0.3	24.4	25.65
		0475H040N-GM	●	●	●	●		H	4.75	±0.04	0.4	24.3	25.65
		0500H040N-GM	●	●	●	●		H	5.00	±0.04	0.4	24.3	25.65
		0600J040N-GM	●	●	●	●		J	6.00	±0.04	0.4	24.3	25.65
0635J040N-GM		●	●	●	●		J	6.35	±0.04	0.4	24.3	25.65	
0800K050N-GM	●	●	●			K	8.00	±0.04	0.5	29.3	30.50		
For Cutting off	R/L05-GM Breaker  Right hand insert shown.	GY2M0200D020R05-GM	●	●				D	2.00	±0.03	0.2	19.5	20.80
		0200D020L05-GM	●	●				D	2.00	±0.03	0.2	19.5	20.80
		0250E020R05-GM	●	●				E	2.50	±0.03	0.2	19.5	20.825
		0250E020L05-GM	●	●				E	2.50	±0.03	0.2	19.5	20.825
		0300F030R05-GM	●	●				F	3.00	±0.03	0.3	19.5	20.85
		0300F030L05-GM	●	●				F	3.00	±0.03	0.3	19.5	20.85
		0400G030R05-GM	●	●				G	4.00	±0.04	0.3	24.5	25.85
		0400G030L05-GM	●	●				G	4.00	±0.04	0.3	24.5	25.85
		0500H040R05-GM	●	●				H	5.00	±0.04	0.4	24.5	25.95
		0500H040L05-GM	●	●				H	5.00	±0.04	0.4	24.5	25.95

● : Inventory maintained. (10 inserts in one case) (CBN inserts are available in 1 piece in one case.)