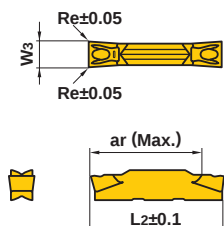
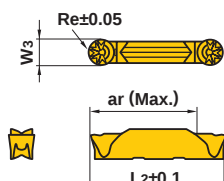
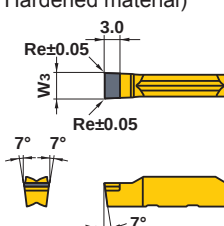
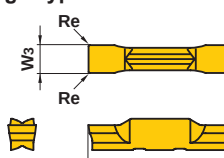
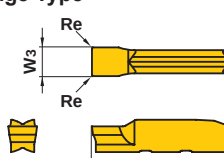


GY INSERTS (EXTERNAL / FACE / INTERNAL)

INSERTS

Applications	Geometry	Order Number	Stock							Seat Size	Dimensions (mm)					
			Coated		Cermet	Carbide		CBN	W3		Re	ar (Max.)	L2			
			VP10RT	VP20RT	MY5015	NX2525		RT9010	RT9020					MB8025	Grooving Width	Tolerance
For Multifunctional Grooving	MM Breaker (Medium feeds) 	GY2M0200D020N-MM	●	●	●	●					D	2.00	±0.03	0.2	19.1	20.70
		0250E020N-MM	●	●	●	●					E	2.50	±0.03	0.2	19.1	20.70
		0300F020N-MM	●	●	●	●					F	3.00	±0.03	0.2	19.1	20.70
		0300F040N-MM	●	●	●	●					F	3.00	±0.03	0.4	18.9	20.70
		0300F080N-MM	●	●	●	●					F	3.00	±0.03	0.8	18.5	20.70
		0400G020N-MM	●	●	●	●					G	4.00	±0.04	0.2	24.1	25.65
		0400G040N-MM	●	●	●	●					G	4.00	±0.04	0.4	23.9	25.65
		0400G080N-MM	●	●	●	●					G	4.00	±0.04	0.8	23.5	25.65
		0500H040N-MM	●	●	●	●					H	5.00	±0.04	0.4	23.9	25.65
		0500H080N-MM	●	●	●	●					H	5.00	±0.04	0.8	23.5	25.65
		0600J040N-MM	●	●	●						J	6.00	±0.04	0.4	23.9	25.65
		0600J080N-MM	●	●	●						J	6.00	±0.04	0.8	23.5	25.65
		0800K080N-MM	●	●	●						K	8.00	±0.04	0.8	28.5	30.50
		0800K120N-MM	●	●	●						K	8.00	±0.04	1.2	28.1	30.50
For Copying / Recessing	BM Breaker 	GY2M0200D100N-BM	●	●	●	●					D	2.00	±0.03	1.00	19.5	20.90
		0250E125N-BM	●	●	●	●					E	2.50	±0.03	1.25	19.3	20.90
		0300F150N-BM	●	●	●	●					F	3.00	±0.03	1.50	19.0	20.90
		0318F159N-BM	●	●	●	●					F	3.18	±0.03	1.59	18.9	20.90
		0400G200N-BM	●	●	●	●					G	4.00	±0.04	2.00	23.4	25.80
		0475H238N-BM	●	●	●	●					H	4.75	±0.04	2.38	22.9	25.80
		0500H250N-BM	●	●	●	●					H	5.00	±0.04	2.50	22.8	25.80
		0600J300N-BM	●	●	●	●					J	6.00	±0.04	3.00	22.5	25.90
		0635J318N-BM	●	●	●	●					J	6.35	±0.04	3.18	22.3	25.90
		0800K400N-BM	●	●	●						K	8.00	±0.04	4.00	26.5	30.80
For Grooving	Flat Top (For Hardened material) 	GY1G0200D020N-GFGS							●	D	2.00	±0.03	0.2	—	20.70	
		0239E020N-GFGS							●	E	2.39	±0.03	0.2	—	20.70	
		0250E020N-GFGS							●	E	2.50	±0.03	0.2	—	20.70	
		0300F020N-GFGS							●	F	3.00	±0.03	0.2	—	20.70	
		0318F020N-GFGS							●	F	3.18	±0.03	0.2	—	20.70	
		0400G020N-GFGS							●	G	4.00	±0.03	0.2	—	25.65	
		0475H020N-GFGS							●	H	4.75	±0.03	0.2	—	25.65	
		0500H020N-GFGS							●	H	5.00	±0.03	0.2	—	25.65	
Blank	2 Edge Type 	*2GY2B0220D020N				●		●	●		D	2.20	±0.10	0.2	—	21.05
		*2 0270E020N				●		●	●		E	2.70	±0.10	0.2	—	21.05
		*2 0340F020N				●		●	●		F	3.40	±0.10	0.2	—	21.05
		*2 0420G020N				●		●	●		G	4.20	±0.10	0.2	—	26.00
		*2 0520H020N				●		●	●		H	5.20	±0.10	0.2	—	26.00
		*2 0655J020N				●		●	●		J	6.55	±0.10	0.2	—	26.00
	1 Edge Type 	*2GY1B0220D020N				●		●	●		D	2.20	±0.10	0.2	—	21.10
		*2 0270E020N				●		●	●		E	2.70	±0.10	0.2	—	21.10
		*2 0340F020N				●		●	●		F	3.40	±0.10	0.2	—	21.00
		*2 0420G020N				●		●	●		G	4.20	±0.10	0.2	—	25.90
		*2 0520H020N				●		●	●		H	5.20	±0.10	0.2	—	25.90
		*2 0655J020N				●		●	●		J	6.55	±0.10	0.2	—	25.90

*1 Groove width corresponding to the circlip.

*2 Blank inserts to be ground by customers.