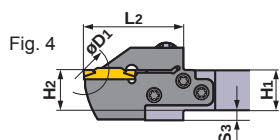
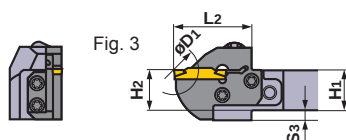
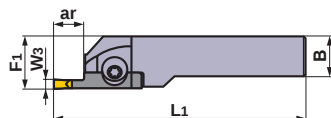


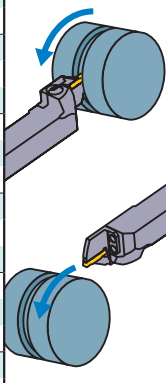
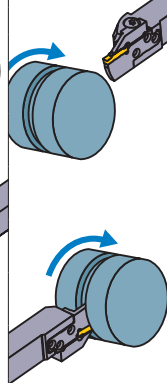
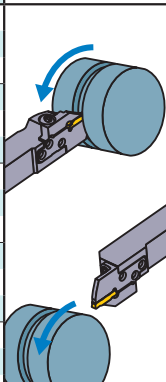
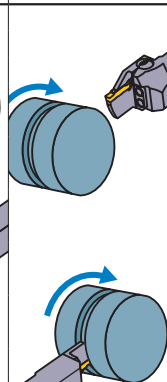
★ Wrench : ① : Clamp Screw, ② : Blade Screw

SPARE PARTS

Modular Holder Number		 5 pcs.	
	Clamp Screw	Blade Screw	Wrench ★
GYHR/L1616J00-M20R/L	GY06013M (Clamp Torque : 6.0N·m)	TS407 (Clamp Torque : 3.5N·m)	①TKY30R ②TKY15D
GYHR/L2020K00-M20R/L		TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR/L2020K00-M25R/L			
GYHR/L2525M00-M25R/L			
GYHR/L3225P00-M25R/L			
GYHR/L3232P00-M25R/L			



Right hand tool holder shown.

	Dimensions (mm) *3							Fig.	Cutting Mode		Insert	
	H1	B	L1	L2	H2	F1	S3		Clockwise	Anticlockwise	Geometry / Insert Number	Page
	16	16	104	28	16	20	4	3			 GY2M0239E020N-GU GY2M0250E020N-GU	F014 —016
	16	16	110	34	16	20	4	3				
	16	16	116	40	16	20	4	4				
	20	20	119	28	20	23	—	1				
	20	20	125	34	20	23	—	1				
	20	20	131	40	20	23	—	2				
	20	20	117	31	20	26	5	3				
	20	20	125	39	20	26	5	3				
	20	20	131	45	20	26	5	4				
	25	25	142	31	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	156	45	25	28	—	2				
	32	25	162	31	32	28	—	5			 GY2M0239E020N-GS GY2M0250E020N-GS	
	32	25	170	39	32	28	—	5				
	32	25	176	45	32	28	—	6				
	32	32	162	31	32	35	—	5				
	32	32	170	39	32	35	—	5				
	32	32	176	45	32	35	—	6				
	16	16	104	28	16	20	4	3				
	16	16	110	34	16	20	4	3				
	16	16	116	40	16	20	4	4				
	20	20	119	28	20	23	—	1				
	20	20	125	34	20	23	—	1				
	20	20	131	40	20	23	—	2				
	20	20	117	31	20	26	5	3				
	20	20	125	39	20	26	5	3				
	20	20	131	45	20	26	5	4				
	25	25	142	31	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	156	45	25	28	—	2				
	32	25	162	31	32	28	—	5				
	32	25	170	39	32	28	—	5				
	32	25	176	45	32	28	—	6				
	32	32	162	31	32	35	—	5				
	32	32	170	39	32	35	—	5				
	32	32	176	45	32	35	—	6				