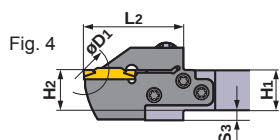
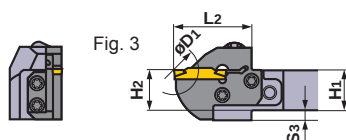
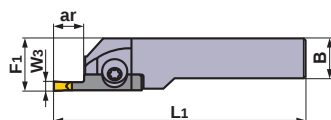


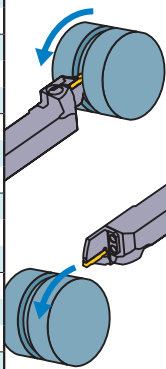
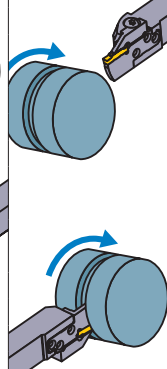
★ Wrench : ① : Clamp Screw, ② : Blade Screw

SPARE PARTS

Modular Holder Number		 5 pcs.	
	Clamp Screw	Blade Screw	Wrench ★
GYHR/L1616J00-M20R/L		TS407 (Clamp Torque : 3.5N·m)	①TKY30R ②TKY15D
GYHR/L2020K00-M20R/L			
GYHR/L2020K00-M25R/L	GY06013M (Clamp Torque : 6.0N·m)		
GYHR/L2525M00-M25R/L		TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR/L3225P00-M25R/L			
GYHR/L3232P00-M25R/L			



Right hand tool holder shown.

	Dimensions (mm) *3							Fig.	Cutting Mode		Insert	
	H1	B	L1	L2	H2	F1	S3		Clockwise	Anticlockwise	Geometry / Insert Number	Page
	16	16	104	28	16	20	4	3			 GY2M0300F030N-GU GY2M0318F030N-GU  GY2M0300F020N-GS GY2M0318F020N-GS  GY2M0300F030N-GM (Gauge insert) GY2M0318F030N-GM  GY2M0300F030R05-GM GY2M0300F030L05-GM  GY2G0300F020N-MF GY2G0300F040N-MF GY2G0318F020N-MF GY2G0318F040N-MF GY2G0324F020N-MF  GY2M0300F020N-MS GY2M0300F040N-MS  GY2M0300F020N-MM GY2M0300F040N-MM GY2M0300F080N-MM  GY2M0300F150N-BM GY2M0318F159N-BM  GY1G0300F020N-GFGS GY1G0318F020N-GFGS	F014 —016
	16	16	110	34	16	20	4	3				
	16	16	116	40	16	20	4	4				
	20	20	119	28	20	23	—	1				
	20	20	125	34	20	23	—	1				
	20	20	131	40	20	23	—	2				
	20	20	117	31	20	26	5	3				
	20	20	125	39	20	26	5	3				
	20	20	131	45	20	26	5	4				
	25	25	142	31	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	156	45	25	28	—	2				
	32	25	162	31	32	28	—	5				
	32	25	170	39	32	28	—	5				
	32	25	176	45	32	28	—	6				
	32	32	162	31	32	35	—	5				
	32	32	170	39	32	35	—	5				
	32	32	176	45	32	35	—	6				
	16	16	104	28	16	20	4	3				
	16	16	110	34	16	20	4	3				
	16	16	116	40	16	20	4	4				
	20	20	119	28	20	23	—	1				
	20	20	125	34	20	23	—	1				
	20	20	131	40	20	23	—	2				
	20	20	117	31	20	26	5	3				
	20	20	125	39	20	26	5	3				
	20	20	131	45	20	26	5	4				
	25	25	142	31	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	156	45	25	28	—	2				
	32	25	162	31	32	28	—	5				
	32	25	170	39	32	28	—	5				
	32	25	176	45	32	28	—	6				
	32	32	162	31	32	35	—	5				
	32	32	170	39	32	35	—	5				
	32	32	176	45	32	35	—	6				

IDENTIFICATION > F012, F013
CUTTING CONDITIONS > F040
SPARE PARTS > M001