

★ Wrench : ① : Clamp Screw, ② : Blade Screw

SPARE PARTS

Modular Holder Number		 5 pcs.	
GYHR/L1616J00-M20R/L	Clamp Screw	Blade Screw	Wrench ★
GYHR/L2020K00-M20R/L		TS407 (Clamp Torque : 3.5N·m)	①TKY30R ②TKY15D
GYHR/L2020K00-M25R/L		GY06013M (Clamp Torque : 6.0N·m)	
GYHR/L2525M00-M25R/L		TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR/L3225P00-M25R/L			
GYHR/L3232P00-M25R/L			

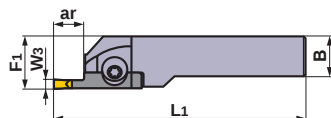


Fig. 3

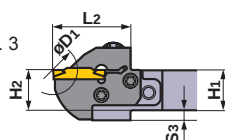
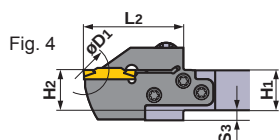
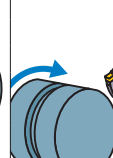
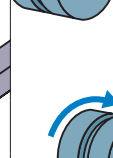
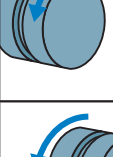
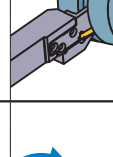
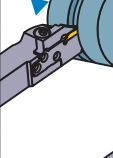
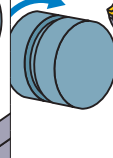
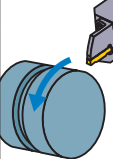
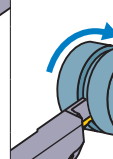
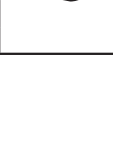
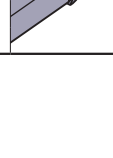


Fig. 4



Right hand tool holder shown.

Dimensions (mm) ★3								Fig.	Cutting Mode		Insert	
H1	B	L1	L2	H2	F1	S3			Clockwise	Anticlockwise	Geometry / Insert Number	Page
16	16	110	34	16	20	4	3				 GY2M0400G030N-GU	F014 —016
20	20	125	34	20	23	—	1				 GY2M0400G020N-GS	
20	20	119	33	20	26	5	3				 GY2M0400G030N-GM	
20	20	125	39	20	26	5	3				(Gauge insert)	
20	20	136	50	20	26	5	4				 GY2M0400G030R05-GM	
25	25	144	33	25	28	—	1				GY2M0400G030L05-GM	
25	25	150	39	25	28	—	1				 GY2G0400G020N-MF	
25	25	161	50	25	28	—	2				GY2G0400G040N-MF	
32	25	164	33	32	28	—	5				GY2G0400G080N-MF	
32	25	170	39	32	28	—	5				GY2G0424G020N-MF	
32	25	181	50	32	28	—	6				 GY2M0400G020N-MS	
32	32	164	33	32	35	—	5				GY2M0400G040N-MS	
32	32	170	39	32	35	—	5				 GY2M0400G020N-MM	
32	32	181	50	32	35	—	6				GY2M0400G040N-MM	
32	32	170	39	32	35	—	5				GY2M0400G080N-MM	
32	32	181	50	32	35	—	6				 GY2M0400G200N-BM	
32	32	164	33	32	35	—	5				 GY1G0400G020N-GFGS	
32	32	170	39	32	35	—	5					
32	32	181	50	32	35	—	6					