

★ Wrench : ① : Clamp Screw, ② : Blade Screw

SPARE PARTS

Modular Holder Number		 5 pcs.	
	Clamp Screw	Blade Screw	Wrench ★
GYHR/L1616J00-M20R/L	GY06013M (Clamp Torque : 6.0N・m)	TS407 (Clamp Torque : 3.5N・m)	①TKY30R ②TKY15D
GYHR/L2020K00-M20R/L		TS55 (Clamp Torque : 5.0N・m)	①TKY30R ②TKY25D
GYHR/L2020K00-M25R/L			
GYHR/L2525M00-M25R/L			
GYHR/L3225P00-M25R/L			
GYHR/L3232P00-M25R/L			

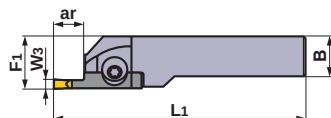


Fig. 3

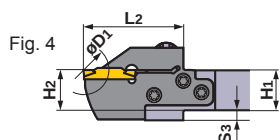
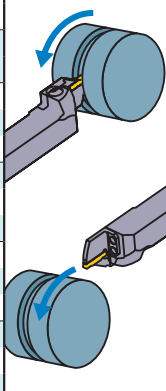
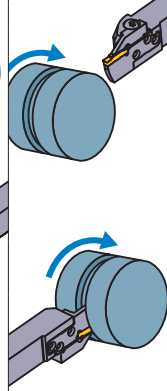
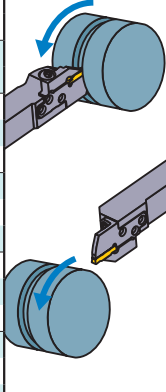
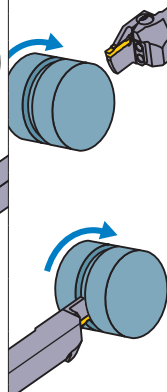


Fig. 4

Right hand tool holder shown.

	Dimensions (mm) ★3							Fig.	Cutting Mode		Insert		
	H1	B	L1	L2	H2	F1	S3		Clockwise	Anticlockwise	Geometry / Insert Number	Page	
	16	16	110	34	16	20	4	3			 GY2M0475H040N-GU GY2M0500H040N-GU	F014 —016	
	20	20	125	34	20	23	—	1			 GY2M0475H030N-GS GY2M0500H030N-GS		
	20	20	119	33	20	26	5	3					
	20	20	125	39	20	26	5	3					
	20	20	136	50	20	26	5	4					
	25	25	144	33	25	28	—	1					
	25	25	150	39	25	28	—	1					
	25	25	161	50	25	28	—	2					
	32	25	164	33	32	28	—	5					
	32	25	170	39	32	28	—	5					
	32	25	181	50	32	28	—	6					
	32	32	164	33	32	35	—	5					
	32	32	170	39	32	35	—	5					
	32	32	181	50	32	35	—	6					
	16	16	110	34	16	20	4	3			 GY2M0500H040R05-GM GY2M0500H040L05-GM		
	20	20	125	34	20	23	—	1			 GY2G0475H020N-MF GY2G0475H040N-MF GY2G0475H080N-MF GY2G0500H020N-MF GY2G0500H040N-MF GY2G0500H080N-MF GY2G0524H020N-MF		
	20	20	119	33	20	26	5	3					
	20	20	125	39	20	26	5	3					
	20	20	136	50	20	26	5	4					
	25	25	144	33	25	28	—	1					
	25	25	150	39	25	28	—	1					
	25	25	161	50	25	28	—	2					
	32	25	164	33	32	28	—	5					
	32	25	170	39	32	28	—	5					
	32	25	181	50	32	28	—	6					
	32	32	164	33	32	35	—	5					
	32	32	170	39	32	35	—	5					
	32	32	181	50	32	35	—	6					