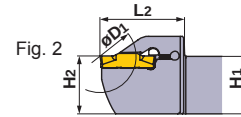
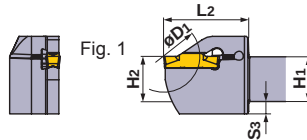
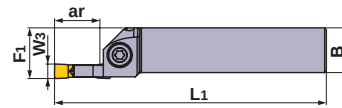
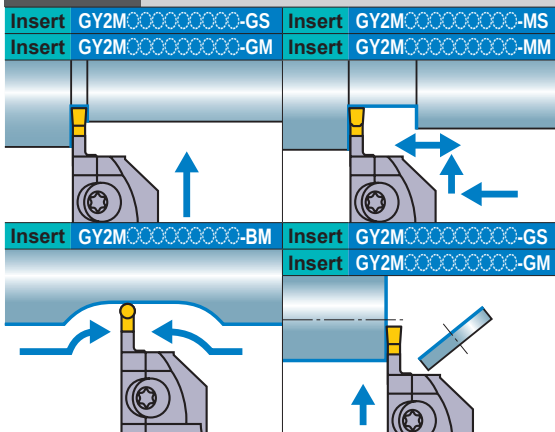


GROOVING SYSTEM

GY SERIES (EXTERNAL GROOVING)

1

00° type holder



Right hand tool holder shown.

Seat Size	Insert Width W ₃ (mm)	Hand (R/L)	Max. Groove Depth ar (mm)	Max. Cut Off Diameter D ₁ (mm)	ID	Order Number			
						Holder	Stock	Modular Blade	Stock
NEW K	8.00	R	25	50	(1G1R9K1)	GYPR2525M00-K25	●	—	—
			25	50	(1Q1R9K1)	3225P00-K25	●		
			25	50	(1J1R9K1)	3232P00-K25	●		
		L	25	50	(1G1L9K1)	GYPL2525M00-K25	●	—	—
			25	50	(1Q1L9K1)	3225P00-K25	●		
			25	50	(1J1L9K1)	3232P00-K25	●		

★1 The maximum groove depth varies according to the insert used. Please refer to the maximum groove depth of inserts on pages F014—F016.

★2 The maximum cut off diameter D₁ varies according to the insert used. The cut off diameter is double the maximum groove depth (ar) of inserts on pages F014—F016.★3 If BM breaker with geometries are used then L₁ and L₂ values will become 0.3mm longer.

● : Inventory maintained.