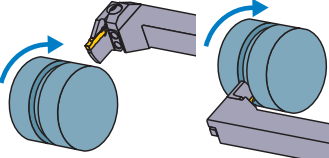
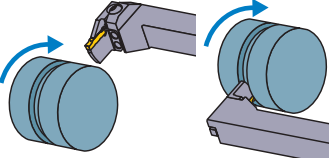
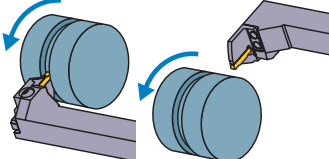
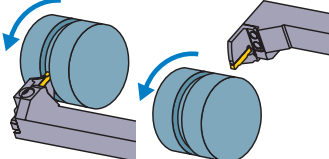
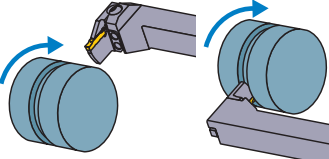
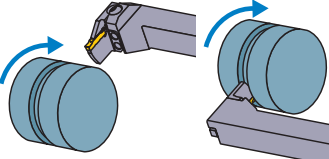
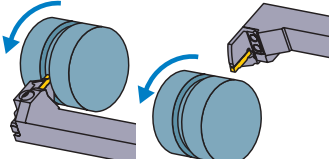
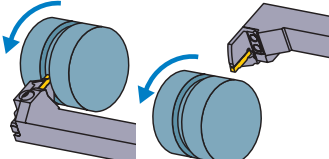
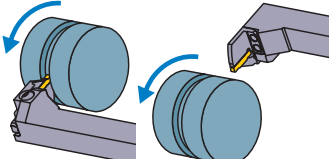
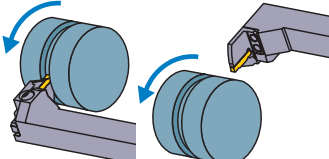


★ Wrench : ① : Clamp Screw, ② : Blade Screw

SPARE PARTS

Modular Holder Number		 5 pcs.	
	Clamp Screw	Blade Screw	Wrench ★
GYHR2020K90-M20L	GY06013M (Clamp Torque : 6.0N·m)	TS407 (Clamp Torque : 3.5N·m)	①TKY30R ②TKY15D
GYHL2020K90-M20R			
GYHR2525M90-M25L		TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M90-M25R			

Dimensions (mm) ★3							Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1				Geometry / Insert Number	Page
20	20	125	35	20	39	1			 GY2M0200D020N-GU	F014 —016
20	20	125	35	20	45	1			 GY2M0200D020N-GS	
20	20	125	35	20	51	2			 GY2M0200D020N-GM	
25	25	150	38	25	45	1			(Gauge insert)	
25	25	150	38	25	53	1			 GY2M0200D020R05-GM	
25	25	150	38	25	59	2			GY2M0200D020L05-GM	
									 GY2G0200D020N-MF	
20	20	125	35	20	45	1			GY2G0224D015N-MF	
20	20	125	35	20	51	2			 GY2M0200D020N-MS	
25	25	150	38	25	45	1			 GY2M0200D020N-MM	
25	25	150	38	25	53	1			 GY2M0200D100N-BM	
25	25	150	38	25	59	2			 GY1G0200D020N-GFGS	
									 GY2M0239E020N-GU	F014 —016
20	20	125	35	20	45	1			GY2M0250E020N-GU	
20	20	125	35	20	51	2			 GY2M0239E020N-GS	
25	25	150	38	25	45	1			GY2M0250E020N-GS	
25	25	150	38	25	53	1			 GY2M0239E020N-GM	
25	25	150	38	25	59	2			GY2M0250E020N-GM	
									(Gauge insert)	
									 GY2M0250E020R05-GM	
									GY2M0250E020L05-GM	
20	20	125	35	20	45	1			 GY2G0239E020N-MF	
20	20	125	35	20	51	2			GY2G0250E020N-MF	
20	20	125	35	20	51	2			GY2G0274E020N-MF	
25	25	150	38	25	45	1			 GY2M0250E020N-MS	
25	25	150	38	25	53	1			 GY2M0250E020N-MM	
25	25	150	38	25	59	2			 GY2M0250E125N-BM	
									 GY1G0239E020N-GFGS	
									GY1G0250E020N-GFGS	

IDENTIFICATION ➤ F012, F013

CUTTING CONDITIONS ➤ F040

SPARE PARTS ➤ M001