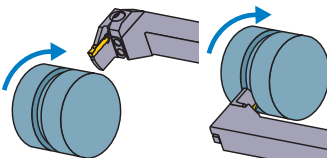
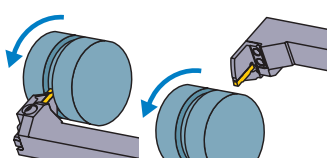


★ Wrench : ① : Clamp Screw, ② : Blade Screw

SPARE PARTS

Modular Holder Number		 5 pcs.	
	Clamp Screw	Blade Screw	Wrench ★
GYHR2020K90-M20L	GY06013M (Clamp Torque : 6.0N·m)	TS407 (Clamp Torque : 3.5N·m)	①TKY30R ②TKY15D
GYHL2020K90-M20R			
GYHR2525M90-M25L		TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M90-M25R			

Dimensions (mm) ★3							Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1				Geometry / Insert Number	Page
20	20	125	35	20	45		1		 GY2M0475H040N-GU GY2M0500H040N-GU  GY2M0475H030N-GS GY2M0500H030N-GS  GY2M0475H040N-GM GY2M0500H040N-GM (Gauge insert)  GY2M0500H040R05-GM GY2M0500H040L05-GM  GY2G0475H020N-MF GY2G0475H040N-MF GY2G0475H080N-MF GY2G0500H020N-MF GY2G0500H040N-MF GY2G0500H080N-MF GY2G0524H020N-MF  GY2M0500H040N-MS GY2M0500H080N-MS  GY2M0500H040N-MM GY2M0500H080N-MM  GY2M0475H238N-BM GY2M0500H250N-BM  GY1G0475H020N-GFGS GY1G0500H020N-GFGS	F014 —016
25	25	150	38	25	47		1			
25	25	150	38	25	53		1			
25	25	150	38	25	64		2			
20	20	125	35	20	45		1		 GY2M0600J040N-GU GY2M0635J040N-GU  GY2M0600J030N-GS GY2M0635J030N-GS  GY2M0600J040N-GM (Gauge insert) GY2M0635J040N-GM  GY2G0600J020N-MF GY2G0600J040N-MF GY2G0600J080N-MF GY2G0631J020N-MF GY2G0635J020N-MF GY2G0635J040N-MF GY2G0635J080N-MF  GY2M0600J040N-MS GY2M0600J080N-MS  GY2M0600J040N-MM GY2M0600J080N-MM  GY2M0600J300N-BM GY2M0635J318N-BM	F014 —016
25	25	150	38	25	47		1			
25	25	150	38	25	53		1			
25	25	150	38	25	64		2			

IDENTIFICATION > F012, F013

CUTTING CONDITIONS > F040

SPARE PARTS > M001