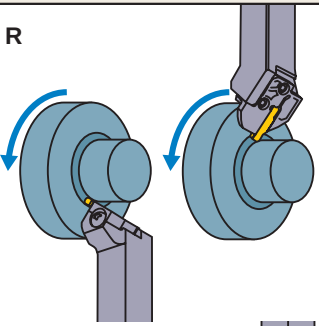
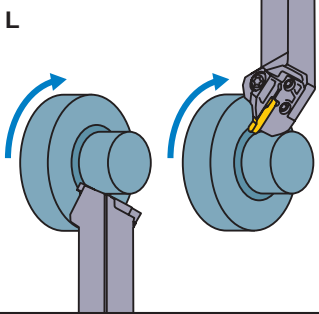
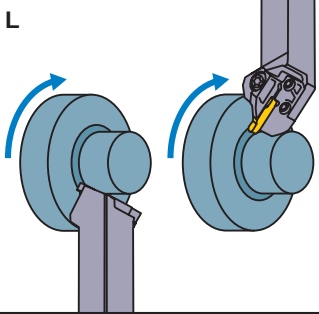


★ Wrench : ① : Clamp Screw, ② : Blade Screw

SPARE PARTS

Modular Holder Number		 5 pcs.	
	Clamp Screw	Blade Screw	Wrench ★
GYHR/L○○○○○50-M○○○L/R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D

	Dimensions (mm) ★3							Cutting Mode	Insert	
	H1	B	L1	L2	H2	F1	F2		Geometry / Insert Number	Page
	20	20	125	40	20	32	1.6		 GY2M0200D100N-BM	F014 —016
	25	25	150	45	25	35	1.6		 GY2M0250E125N-BM	
	20	20	125	40	20	32	1.6		 GY2M0300F150N-BM (Gauge insert)	F014 —016
	25	25	150	45	25	35	1.6		GY2M0318F159N-BM	
	20	20	125	40	20	32	1.8		 GY2M0400G200N-BM	
	25	25	150	45	25	35	1.8		 GY2M0475H238N-BM GY2M0500H250N-BM (Gauge insert)	F014 —016
	20	20	125	40	20	32	1.8		GY2M0600J300N-BM (Gauge insert)	
	25	25	150	45	25	35	1.8		GY2M0635J318N-BM	
	20	20	125	40	20	32	2.0			
	25	25	150	45	25	35	2.0			
	20	20	125	40	20	32	2.0			
	25	25	150	45	25	35	2.0			
	20	20	125	40	20	32	2.4			F014 —016
	25	25	150	45	25	35	2.4			
	20	20	125	40	20	32	2.4			
	25	25	150	45	25	35	2.4			
	20	20	125	40	20	33	2.8			F014 —016
	25	25	150	45	25	36	2.8			
	20	20	125	40	20	33	2.8			
	25	25	150	45	25	36	2.8			
	25	25	150	44	25	36	3.4			
	25	25	150	44	25	36	3.4			

GROOVING

IDENTIFICATION > F012, F013
CUTTING CONDITIONS > F042
SPARE PARTS > M001

F039