

ASSEMBLY INSTRUCTION

A (b)Wrench (For Insert clamp screw)

Modular Holder

(a)Insert clamp screw x1pc.

(c)Modular blade set screw x5pc.

(d)Wrench (For Modular blade set screw)

(ex.) **GYHR2525M00 - M25R**

Modular Blade

(ex.) **GY M25R A - F 20**

GY M25R A - F 12

Long (5 holes)

Short, Medium (4 holes)

Insert

(ex.) **GY2M0300 F 040N-MS**

GY2M0318 F 030N-GM

Note 1) ③ and ④ are changed by the insert size.

B

Long Modular Blade (5 holes)

Side Screws (3 screws)

B'

Short, Medium Modular Blade (4 holes)

Side Screws (2 screws)

Note 2) ① and ② should be matched. (See caption A)

C

Front Screws (2 screws)

Note 3) Please tighten the modular blade set screws in order of [Side screws] → [Front screws].

D

Note 4) Please clean the insert-seat before installing the insert.

Note 5) ③ and ④ should be matched. (See caption A)

E

Note 6) Don't tighten the insert clamp screw without installing the insert. This will prevent modular blade damage.

F

Note 7) The insert clamp screw is inclined. Ensure that the wrench is perpendicular to the screw tightening.

Assembled