

* Wrench : ① : Clamp Screw, ② : Blade Screw

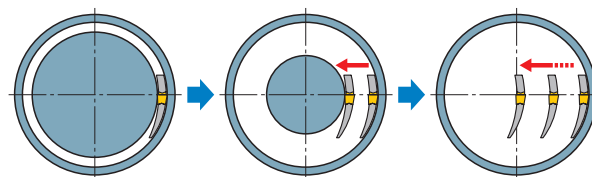
SPARE PARTS

SPARE PARTS			
Modular Holder Number	 Clamp Screw	 (5 pieces) Blade Screw	 Wrench
GYHR2020K00-M25R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR2525M00-M25R			

[illegible]

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001