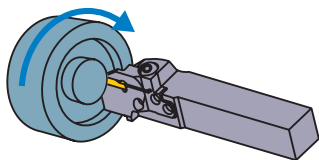
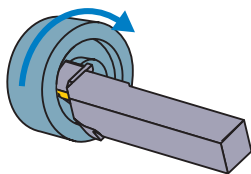


Right hand tool holder shown.

★ Wrench : ① : Clamp Screw, ② : Blade Screw

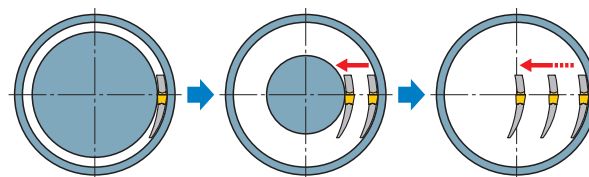
SPARE PARTS

Modular Holder Number		 (5 pieces)	
	Clamp Screw	Blade Screw	Wrench ★
GYHR2020K00-M25R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR2525M00-M25R			

	Dimensions (mm) ★1							Fig.	Cutting Mode	Insert		
	H1	B	L1	L2	H2	F1	S3			Geometry / Insert Number	Page	
	20	20	125	39	20	26	5	2		 GY2M0239E020N-GU GY2M0250E020N-GU  GY2M0239E020N-GS GY2M0250E020N-GS  GY2M0239E020N-GM GY2M0250E020N-GM  GY2G0239E020N-MF GY2G0250E020N-MF GY2G0274E020N-MF  GY2M0250E020N-MS (Gauge insert)  GY2M0250E020N-MM  GY2M0250E125N-BM  GY1G0239E020N-GFGS GY1G0250E020N-GFGS	F014 —016	
	20	20	125	39	20	26	5	2				
	20	20	125	39	20	26	5	2				
	20	20	125	39	20	26	5	2				
	20	20	125	39	20	26	5	2				
	20	20	125	39	20	26	5	2				
	20	20	125	39	20	26	5	2				
	25	25	150	39	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	150	39	25	28	—	1				
	25	25	150	39	25	28	—	1				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001