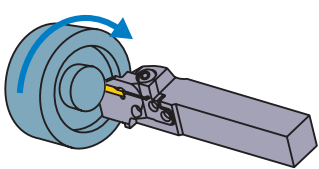
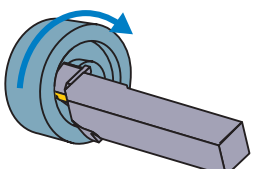
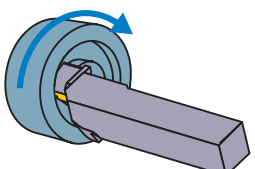
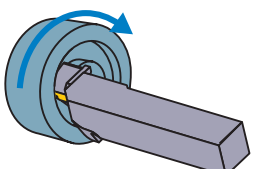


★ Wrench : ① : Clamp Screw, ② : Blade Screw

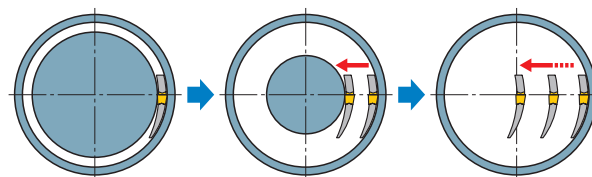
SPARE PARTS

Modular Holder Number		 (5 pieces)	
	Clamp Screw	Blade Screw	Wrench ★
GYHR3225P00-M25R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR3232P00-M25R			

Dimensions (mm) ★1							Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1				Geometry / Insert Number	Page
32	25	170	39	32	28	1			 GY2M0239E020N-GU GY2M0250E020N-GU	F014 —016
32	25	170	39	32	28	1			 GY2M0239E020N-GS GY2M0250E020N-GS	
32	25	170	39	32	28	1			 GY2M0239E020N-GM GY2M0250E020N-GM	
32	25	170	39	32	28	1			 GY2G0239E020N-MF GY2G0250E020N-MF GY2G0274E020N-MF	
32	25	170	39	32	28	1			 GY2M0250E020N-MS (Gauge insert)	
32	32	170	39	32	35	1			 GY2M0250E020N-MM	
32	32	170	39	32	35	1			 GY2M0250E125N-BM	
32	32	170	39	32	35	1			 GY1G0239E020N-GFGS GY1G0250E020N-GFGS	
32	32	170	39	32	35	1				
32	32	170	39	32	35	1				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001