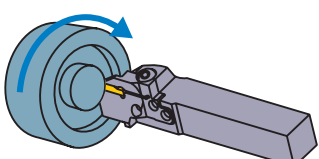


★ Wrench : ① : Clamp Screw, ② : Blade Screw

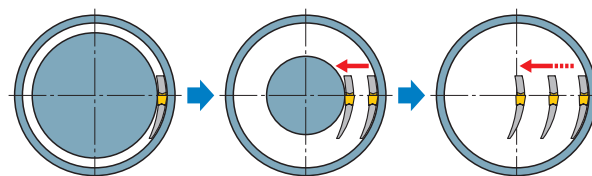
SPARE PARTS

Modular Holder Number		 (5 pieces)	
	Clamp Screw	Blade Screw	Wrench ★
GYHR3225P00-M25R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR3232P00-M25R			

Dimensions (mm) ★2							Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1				Geometry / Insert Number	Page
32	25	170	39	32	28	1			 GY2M0300F030N-GU GY2M0318F030N-GU  GY2M0300F020N-GS GY2M0318F020N-GS  GY2M0300F030N-GM GY2M0318F030N-GM  GY2G0300F020N-MF GY2G0300F040N-MF GY2G0318F020N-MF GY2G0318F040N-MF GY2G0324F020N-MF  GY2M0300F020N-MS GY2M0300F040N-MS (Gauge insert)  GY2M0300F020N-MM GY2M0300F040N-MM GY2M0300F080N-MM  GY2M0300F150N-BM GY2M0318F159N-BM  GY1G0300F020N-GFGS GY1G0318F020N-GFGS	F014 —016
32	25	170	39	32	28	1				
32	25	170	39	32	28	1				
32	25	170	39	32	28	1				
32	25	176	45	32	28	2				
32	25	170	39	32	28	1				
32	25	176	45	32	28	2				
32	25	170	39	32	28	1				
32	25	176	45	32	28	2				
32	25	170	39	32	28	1				
32	25	176	45	32	28	2				
32	25	170	39	32	28	1				
32	25	176	45	32	28	2				
32	32	170	39	32	35	1				
32	32	170	39	32	35	1				
32	32	170	39	32	35	1				
32	32	176	45	32	35	2				
32	32	170	39	32	35	1				
32	32	176	45	32	35	2				
32	32	170	39	32	35	1				
32	32	176	45	32	35	2				
32	32	170	39	32	35	1				
32	32	176	45	32	35	2				
32	32	170	39	32	35	1				
32	32	176	45	32	35	2				
32	32	170	39	32	35	1				
32	32	176	45	32	35	2				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001