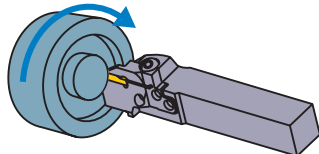
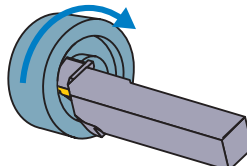


* Wrench : ① : Clamp Screw, ② : Blade Screw

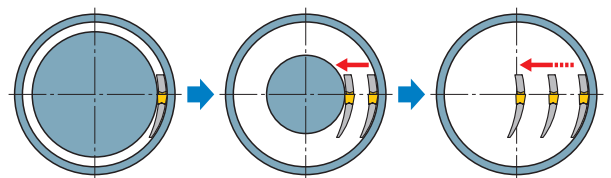
SPARE PARTS

Modular Holder Number		 (5 pieces)	
	Clamp Screw	Blade Screw	Wrench *
GYHR2020K00-M25R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR2525M00-M25R			

	Dimensions (mm) *2							Fig.	Cutting Mode	Insert	
	H1	B	L1	L2	H2	F1	S3			Geometry / Insert Number	Page
	20	20	125	39	20	26	5	3		 GY2M0400G030N-GU  GY2M0400G020N-GS  GY2M0400G030N-GM  GY2G0400G020N-MF GY2G0400G040N-MF GY2G0400G080N-MF GY2G0424G020N-MF	F014 —016
	20	20	125	39	20	26	5	3			
	20	20	125	39	20	26	5	3			
	20	20	136	50	20	26	5	4			
	20	20	125	39	20	26	5	3			
	20	20	136	50	20	26	5	4			
	20	20	125	39	20	26	5	3			
	20	20	136	50	20	26	5	4			
	20	20	125	39	20	26	5	3			
	20	20	136	50	20	26	5	4			
	25	25	150	39	25	28	—	1		 GY2M0400G020N-MS GY2M0400G040N-MS (Gauge insert)  GY2M0400G020N-MM GY2M0400G040N-MM GY2M0400G080N-MM  GY2M0400G200N-BM  GY1G0400G020N-GFGS	
	25	25	150	39	25	28	—	1			
	25	25	150	39	25	28	—	1			
	25	25	161	50	25	28	—	2			
	25	25	150	39	25	28	—	1			
	25	25	161	50	25	28	—	2			
	25	25	150	39	25	28	—	1			
	25	25	161	50	25	28	—	2			
	25	25	150	39	25	28	—	1			
	25	25	161	50	25	28	—	2			

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001