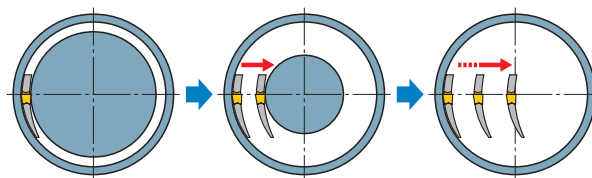


* Wrench : ① : Clamp Screw, ② : Blade Screw

SPARE PARTS			
Modular Holder Number		 (5 pieces)	
	Clamp Screw	Blade Screw	Wrench *
GYHL2020K00-M25L	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M00-M25L			

GROOVING

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



F077