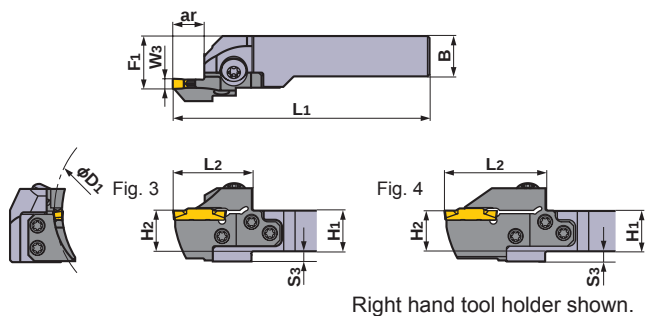
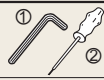
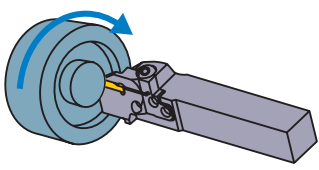
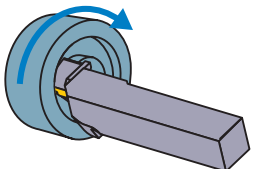




★ Wrench : ① : Clamp Screw, ② : Blade Screw

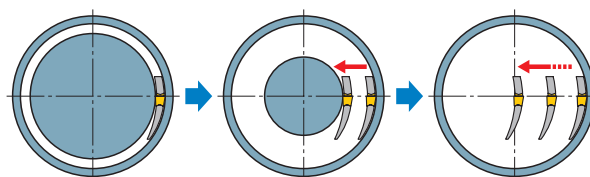
SPARE PARTS

Modular Holder Number		 (5 pieces)	
	Clamp Screw	Blade Screw	Wrench ★
GYHR2020K00-M25R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR2525M00-M25R			

Dimensions (mm) ★2								Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1	S3				Geometry / Insert Number	Page
20	20	125	39	20	26	5	3			 GY2M0475H040N-GU GY2M0500H040N-GU	F014 —016
20	20	125	39	20	26	5	3			 GY2M0475H030N-GS GY2M0500H030N-GS	
20	20	136	50	20	26	5	4			 GY2M0475H040N-GM GY2M0500H040N-GM	
20	20	125	39	20	26	5	3			 GY2G0475H020N-MF GY2G0475H040N-MF GY2G0475H080N-MF GY2G0500H020N-MF GY2G0500H040N-MF GY2G0500H080N-MF GY2G0524H020N-MF	
20	20	136	50	20	26	5	4			 GY2M0500H040N-MS GY2M0500H080N-MS (Gauge insert)	
20	20	125	39	20	26	5	3			 GY2M0500H040N-MM GY2M0500H080N-MM	
20	20	136	50	20	26	5	4			 GY2M0475H238N-BM GY2M0500H250N-BM	
20	20	125	39	20	26	5	3			 GY1G0475H020N-GFGS GY1G0500H020N-GFGS	
20	20	136	50	20	26	5	4				
20	20	136	50	20	26	5	4				
25	25	150	39	25	28	—	1				
25	25	150	39	25	28	—	1				
25	25	161	50	25	28	—	2				
25	25	150	39	25	28	—	1				
25	25	161	50	25	28	—	2				
25	25	150	39	25	28	—	1				
25	25	161	50	25	28	—	2				
25	25	150	39	25	28	—	1				
25	25	161	50	25	28	—	2				
25	25	150	39	25	28	—	1				
25	25	161	50	25	28	—	2				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001