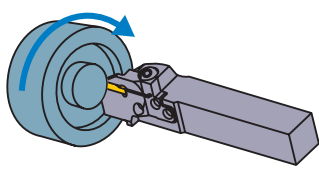
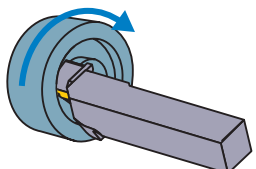


★ Wrench : ① : Clamp Screw, ② : Blade Screw

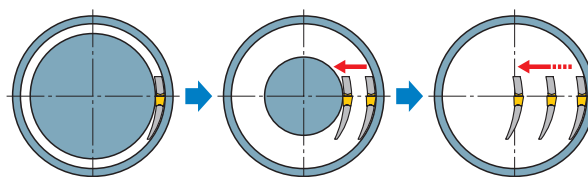
## SPARE PARTS

| Modular Holder Number   |  |  |  |
|-------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                         | Clamp Screw                                                                         | Blade Screw                                                                         | Wrench ★                                                                            |
| <b>GYHR3225P00-M25R</b> | GY06013M<br>(Clamp Torque : 6.0N·m)                                                 | TS55<br>(Clamp Torque : 5.0N·m)                                                     | ①TKY30R<br>②TKY25D                                                                  |
| <b>GYHR3232P00-M25R</b> |                                                                                     |                                                                                     |                                                                                     |

|  | Dimensions (mm) ★2 |    |     |    |    |    | Fig. | Cutting Mode                                                                                                               | Insert                                                                                                                                                                                                                         |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|--|--------------------|----|-----|----|----|----|------|----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
|  | H1                 | B  | L1  | L2 | H2 | F1 |      |                                                                                                                            | Geometry / Insert Number                                                                                                                                                                                                       | Page         |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 25 | 170 | 39 | 32 | 28 | 1    |                                          |  GY2M0475H040N-GU<br>GY2M0500H040N-GU                                                                                                       | F014<br>—016 |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 25 | 170 | 39 | 32 | 28 | 1    |                                                                                                                            |  GY2M0475H030N-GS<br>GY2M0500H030N-GS                                                                                                       |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 25 | 181 | 50 | 32 | 28 | 2    |                                                                                                                            |                                                                                                                                                                                                                                |              |  GY2M0475H040N-GM<br>GY2M0500H040N-GM                    |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 25 | 170 | 39 | 32 | 28 | 1    |                                                                                                                            |  GY2G0475H020N-MF<br>GY2G0475H040N-MF<br>GY2G0475H080N-MF<br>GY2G0500H020N-MF<br>GY2G0500H040N-MF<br>GY2G0500H080N-MF<br>GY2G0524H020N-MF |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 25 | 181 | 50 | 32 | 28 | 2    |                                                                                                                            |                                                                                                                                                                                                                                |              |  GY2M0500H040N-MS<br>GY2M0500H080N-MS<br>(Gauge insert) |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 25 | 170 | 39 | 32 | 28 | 1    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |  GY2M0500H040N-MM<br>GY2M0500H080N-MM |                                                                                                                            |                                                                                                                                |
|  | 32                 | 25 | 181 | 50 | 32 | 28 | 2    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |  GY2M0475H238N-BM<br>GY2M0500H250N-BM |                                                                                                                                |
|  | 32                 | 25 | 170 | 39 | 32 | 28 | 1    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |  GY1G0475H020N-GFGS<br>GY1G0500H020N-GFGS |
|  | 32                 | 25 | 181 | 50 | 32 | 28 | 2    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  |                    |    |     |    |    |    |      |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 170 | 39 | 32 | 35 | 1    |                                                                                                                            |                                                                                                                                             |              |  GY2M0500H040N-MS<br>GY2M0500H080N-MS<br>(Gauge insert) |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 170 | 39 | 32 | 35 | 1    |                                                                                                                            |                                                                                                                                                                                                                                |              |  GY2M0500H040N-MM<br>GY2M0500H080N-MM                   |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 181 | 50 | 32 | 35 | 2    |  GY2M0475H238N-BM<br>GY2M0500H250N-BM |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 170 | 39 | 32 | 35 | 1    |                                                                                                                            |                                                                                                                                                                                                                                |              |  GY1G0475H020N-GFGS<br>GY1G0500H020N-GFGS               |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 181 | 50 | 32 | 35 | 2    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 170 | 39 | 32 | 35 | 1    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 181 | 50 | 32 | 35 | 2    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 170 | 39 | 32 | 35 | 1    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  | 32                 | 32 | 181 | 50 | 32 | 35 | 2    |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
|  |                    |    |     |    |    |    |      |                                                                                                                            |                                                                                                                                                                                                                                |              |                                                                                                                                              |                                                                                                                            |                                                                                                                            |                                                                                                                                |
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## Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION > F012, F013  
CUTTING CONDITIONS > F104  
SPARE PARTS > M001