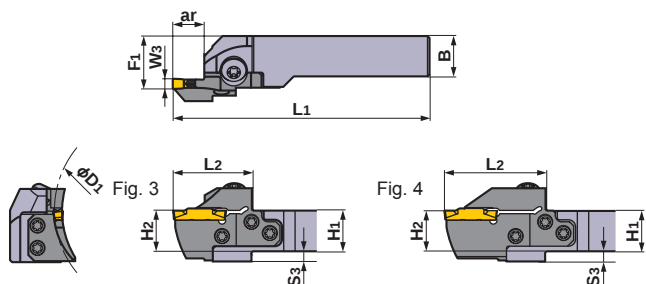
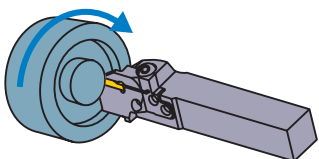
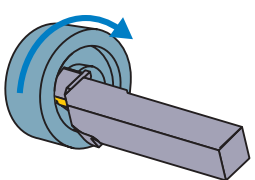


★ Wrench : ① : Clamp Screw, ② : Blade Screw



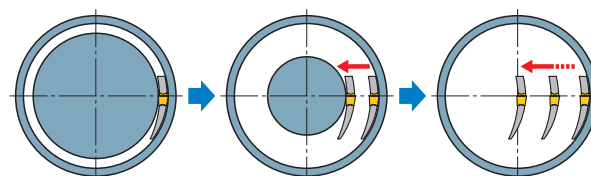
SPARE PARTS

Modular Holder Number		 (5 pieces)	
	Clamp Screw	Blade Screw	Wrench ★
GYHR2020K00-M25R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHR2525M00-M25R			
GYHR3225P00-M25R			
GYHR3232P00-M25R			

Dimensions (mm) ★2								Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1	S3				Geometry / Insert Number	Page
20	20	125	39	20	26	5	3			GY2M0600J040N-GU GY2M0635J040N-GU GY2M0600J030N-GS GY2M0635J030N-GS GY2G0600J020N-MF GY2G0600J040N-MF GY2G0600J080N-MF GY2G0631J020N-MF GY2G0635J020N-MF GY2G0635J040N-MF GY2G0635J080N-MF GY2M0600J040N-MS GY2M0600J080N-MS (Gauge insert) GY2M0600J040N-MM GY2M0600J080N-MM GY2M0600J300N-BM GY2M0635J318N-BM	F014 —016
20	20	125	39	20	26	5	3				
20	20	136	50	20	26	5	4				
20	20	125	39	20	26	5	3				
20	20	136	50	20	26	5	4				
20	20	125	39	20	26	5	3				
20	20	136	50	20	26	5	4				
20	20	125	39	20	26	5	3				
20	20	136	50	20	26	5	4				
25	25	150	39	25	28	—	1				
25	25	150	39	25	28	—	1				
25	25	161	50	25	28	—	2				
25	25	150	39	25	28	—	1				
25	25	161	50	25	28	—	2				
25	25	150	39	25	28	—	1				
25	25	161	50	25	28	—	2				
32	25	170	39	32	28	—	5				
32	25	170	39	32	28	—	5				
32	25	181	50	32	28	—	6				
32	25	170	39	32	28	—	5				
32	25	181	50	32	28	—	6				
32	25	170	39	32	28	—	5				
32	25	181	50	32	28	—	6				
32	32	170	39	32	35	—	5				
32	32	170	39	32	35	—	5				
32	32	181	50	32	35	—	6				
32	32	170	39	32	35	—	5				
32	32	181	50	32	35	—	6				
32	32	170	39	32	35	—	5				
32	32	181	50	32	35	—	6				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001