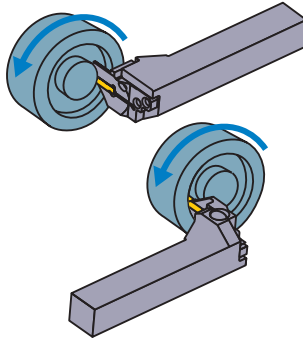
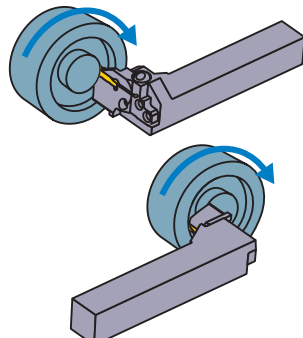


★ Wrench : ① : Clamp Screw, ② : Blade Screw

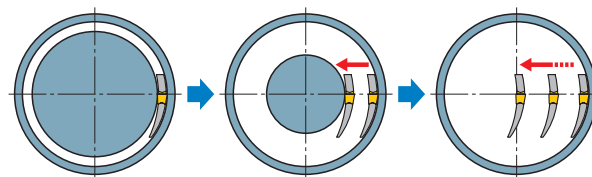
SPARE PARTS

Modular Holder Number			
	Clamp Screw	Blade Screw	Wrench ★
GYHR2525M90-M25L	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M90-M25R			

Dimensions (mm) ★1							Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1	Geometry / Insert Number			Page	
25	25	150	38	25	53	1		 GY2M0200D020N-GU  GY2M0200D020N-GS  GY2M0200D020N-GM  GY2G0200D020N-MF GY2G0224D015N-MF  GY2M0200D020N-MS (Gauge insert)  GY2M0200D020N-MM  GY2M0200D100N-BM  GY1G0200D020N-GFGS	F014 —016	
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001