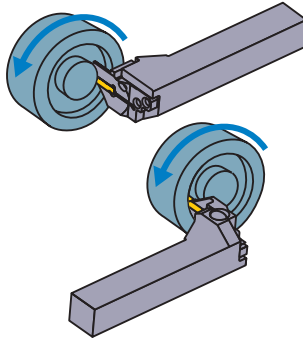
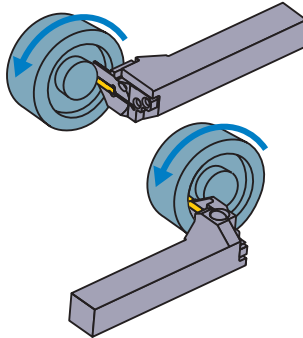
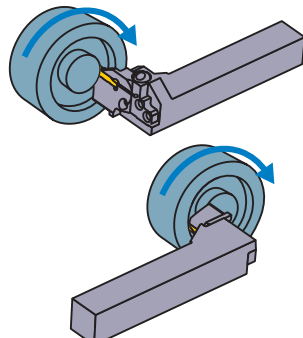


★ Wrench : ① : Clamp Screw, ② : Blade Screw

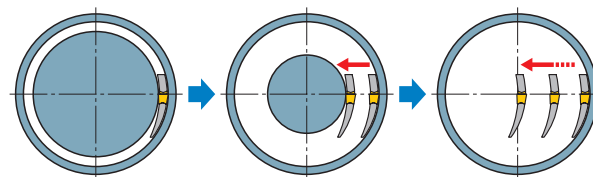
SPARE PARTS

Modular Holder Number			
	Clamp Screw	Blade Screw	Wrench ★
GYHR2525M90-M25L	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M90-M25R			

	Dimensions (mm) ★1						Fig.	Cutting Mode	Insert		
	H1	B	L1	L2	H2	F1			Geometry / Insert Number	Page	
	25	25	150	38	25	53	1			 GY2M0239E020N-GU GY2M0250E020N-GU	F014 —016
	25	25	150	38	25	53	1			 GY2M0239E020N-GS GY2M0250E020N-GS	
	25	25	150	38	25	53	1			 GY2M0239E020N-GM GY2M0250E020N-GM	
	25	25	150	38	25	53	1			 GY2G0239E020N-MF GY2G0250E020N-MF GY2G0274E020N-MF	
	25	25	150	38	25	53	1			 GY2M0250E020N-MS (Gauge insert)	
	25	25	150	38	25	53	1			 GY2M0250E020N-MM	
	25	25	150	38	25	53	1			 GY2M0250E125N-BM	
	25	25	150	38	25	53	1			 GY1G0239E020N-GFGS GY1G0250E020N-GFGS	
	25	25	150	38	25	53	1				
	25	25	150	38	25	53	1				
	25	25	150	38	25	53	1				
	25	25	150	38	25	53	1				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001