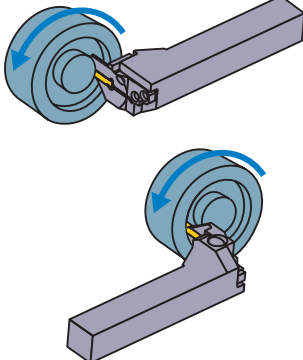
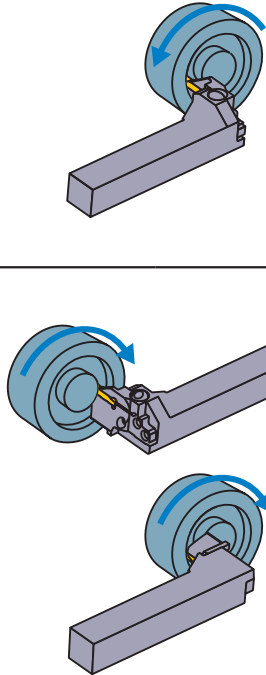


★ Wrench : ① : Clamp Screw, ② : Blade Screw

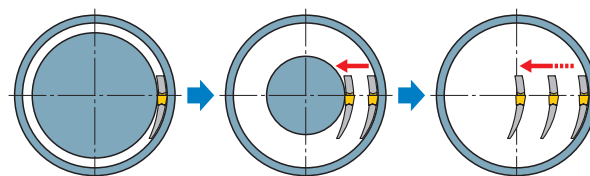
SPARE PARTS

Modular Holder Number		 (5 pieces)	
	Clamp Screw	Blade Screw	Wrench ★
GYHR2525M90-M25L	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M90-M25R			

Dimensions (mm) ★2							Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1				Geometry / Insert Number	Page
25	25	150	38	25	53	1			 GY2M0300F030N-GU GY2M0318F030N-GU	F014 —016
25	25	150	38	25	53	1			 GY2M0300F020N-GS GY2M0318F020N-GS	
25	25	150	38	25	53	1			 GY2M0300F030N-GM GY2M0318F030N-GM	
25	25	150	38	25	53	1			 GY2G0300F020N-MF GY2G0300F040N-MF	
25	25	150	38	25	59	2			GY2G0318F020N-MF	
25	25	150	38	25	53	1			GY2G0318F040N-MF	
25	25	150	38	25	59	2			GY2G0324F020N-MF	
25	25	150	38	25	53	1			 GY2M0300F020N-MS GY2M0300F040N-MS (Gauge insert)	
25	25	150	38	25	53	1			 GY2M0300F020N-MM GY2M0300F040N-MM GY2M0300F080N-MM	
25	25	150	38	25	59	2			 GY2M0300F150N-BM GY2M0318F159N-BM	
25	25	150	38	25	53	1			 GY1G0300F020N-GFGS GY1G0318F020N-GFGS	
25	25	150	38	25	59	2				
25	25	150	38	25	53	1				
25	25	150	38	25	59	2				
25	25	150	38	25	53	1				
25	25	150	38	25	59	2				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001