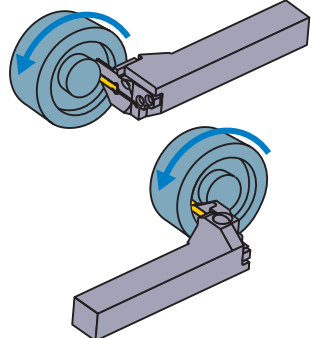
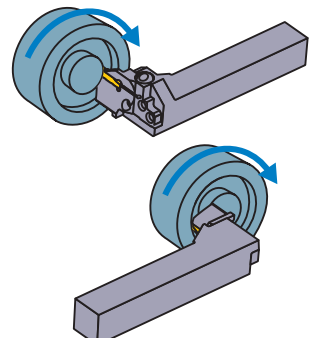


★ Wrench : ① : Clamp Screw, ② : Blade Screw

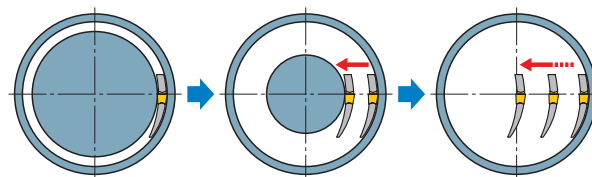
SPARE PARTS

Modular Holder Number			
	Clamp Screw	Blade Screw	Wrench ★
GYHR2525M90-M25L	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M90-M25R			

Dimensions (mm) ★2							Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1				Geometry / Insert Number	Page
25	25	150	38	25	53	1			GY2M0400G030N-GU	F014 —016
25	25	150	38	25	53	1			GY2M0400G020N-GS	
25	25	150	38	25	53	1			GY2M0400G030N-GM	
25	25	150	38	25	64	2			GY2G0400G020N-MF	
25	25	150	38	25	64	2			GY2G0400G040N-MF	
25	25	150	38	25	53	1			GY2G0400G080N-MF	
25	25	150	38	25	64	2			GY2G0424G020N-MF	
25	25	150	38	25	53	1			GY2M0400G020N-MS	
25	25	150	38	25	53	1			GY2M0400G040N-MS (Gauge insert)	
25	25	150	38	25	64	2			GY2M0400G020N-MM	
25	25	150	38	25	64	2			GY2M0400G040N-MM	
25	25	150	38	25	64	2			GY2M0400G080N-MM	
25	25	150	38	25	53	1			GY2M0400G200N-BM	
25	25	150	38	25	64	2			GY1G0400G020N-GFGS	
25	25	150	38	25	53	1				
25	25	150	38	25	64	2				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001